



# SUZUKI MARINE

Parts Book

DT 85 (1979)



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PREFACE

This parts catalogue has been arranged to include all prior modification as the final edition.

No revised edition will be issued any more and be sure to make use of this in good keeping.

Upon receipt of this final edition, the old catalogue should be thrown away.

This parts catalogue covers the list of all service parts for SUZUKI DT50 (C, D, F), DT50H (C, D, F), DT50M (D, F), DT65 (D, F), DT85F.

A. INSTRUCTIONS FOR QUOTING THE CATALOGUE

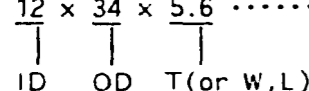
1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

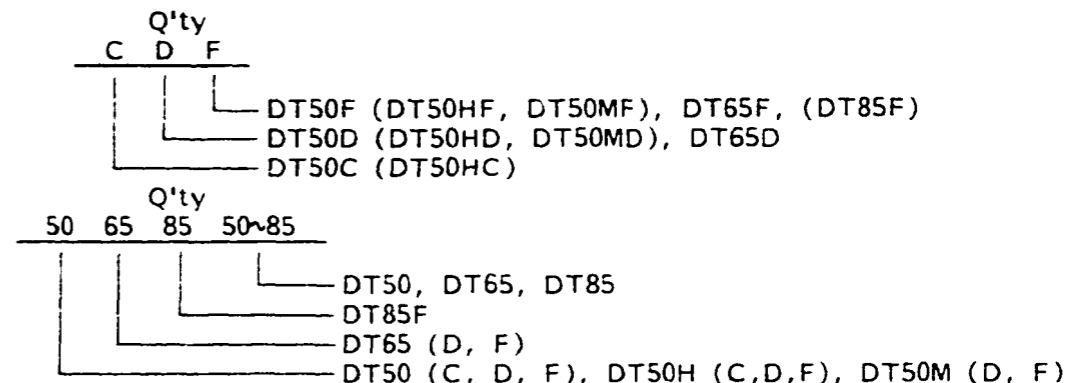
AR : As required	NT : Number of teeth
ASSY : Assembly	OPT : Optional
E.No. : Engine Number	OS : Over Size
F.No. : Frame Number	STD : Standard
d : Diameter of material	T : Thickness
ID : Inside diameter	US : Under size
OD : Outside diameter	W : Width
L : Length	S, L, UL, LL : Transom type
LH : Left hand side	
RH : Right hand side	
~100045 : Up to E.No.-100045	
100046~ : From E.No.-100046	

12 x 34 x 5.6 ..... Figures in the description column show the dimensions of parts.  


To 12340-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

From 12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

The number of letter shown below Q'ty indicate the MODEL NAME as shown below.



3. INNER PARTS OF ASSEMBLY

Parts number that have a period (.) mark in front of the part description on a text page are separately serviced parts of the assembly.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.  
When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec. ;  
 spec. code: DT50C (E1, E28), DT50D (E1, E3, E13), DT50F (E1, E3, E9, E13), DT50H (CE1, DE13, FE13), DT50M (DE1, DE13, FE1, FE3, FE13), DT65D (E1, E3, E13), DT65F (E1, E3, E9, E13), DT85F (E1, E3)

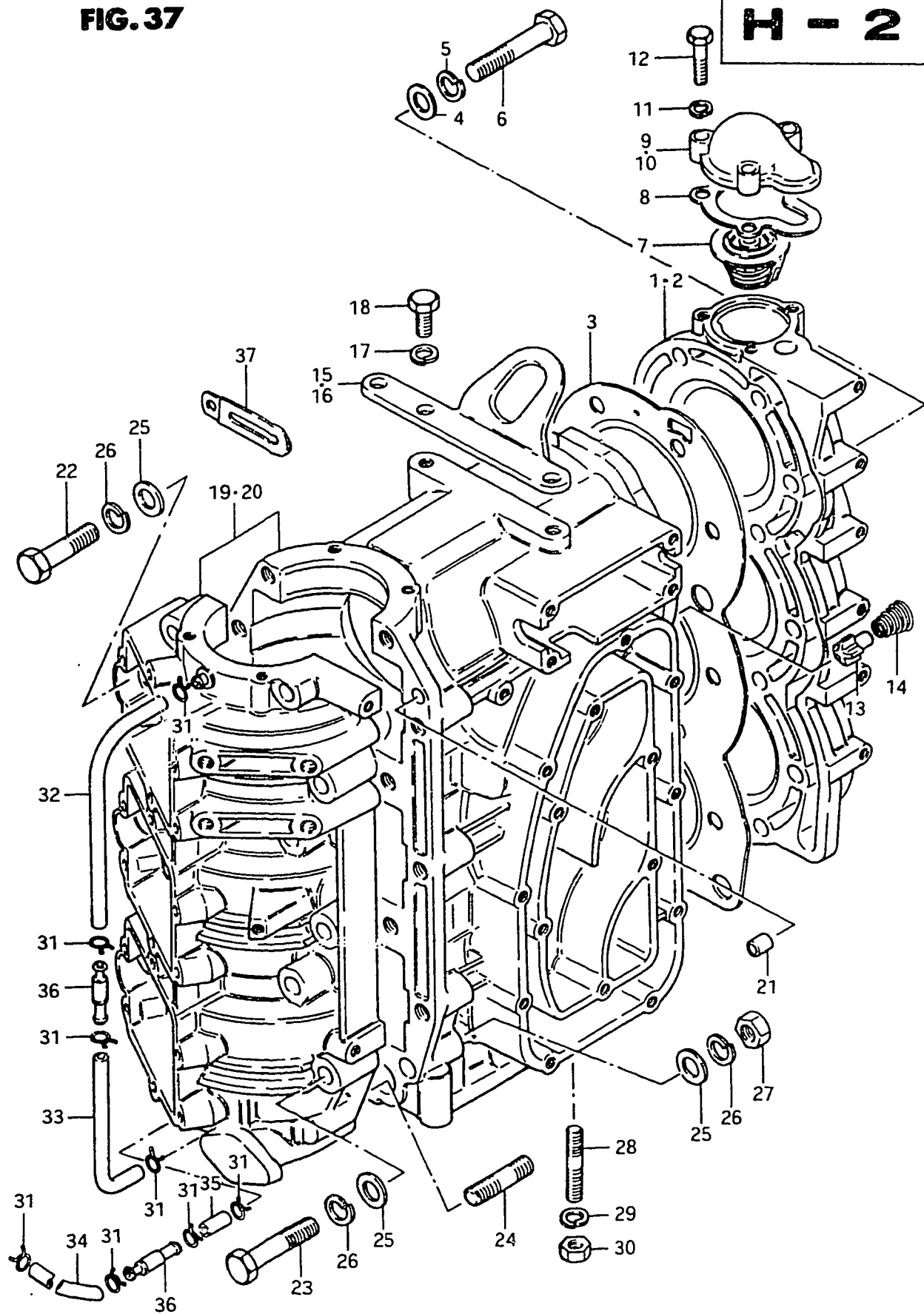
7. SERIAL FRAME NUMBER

DT50 (H) C : C-10001~	DT65D : D-10001~
DT50 (H,M) D : D-10001~	DT65F : F-10001~
DT50 (H,M) F : F-10001~	DT85F : F-10001~

FIG. 37

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FIG. 37 CYLINDER

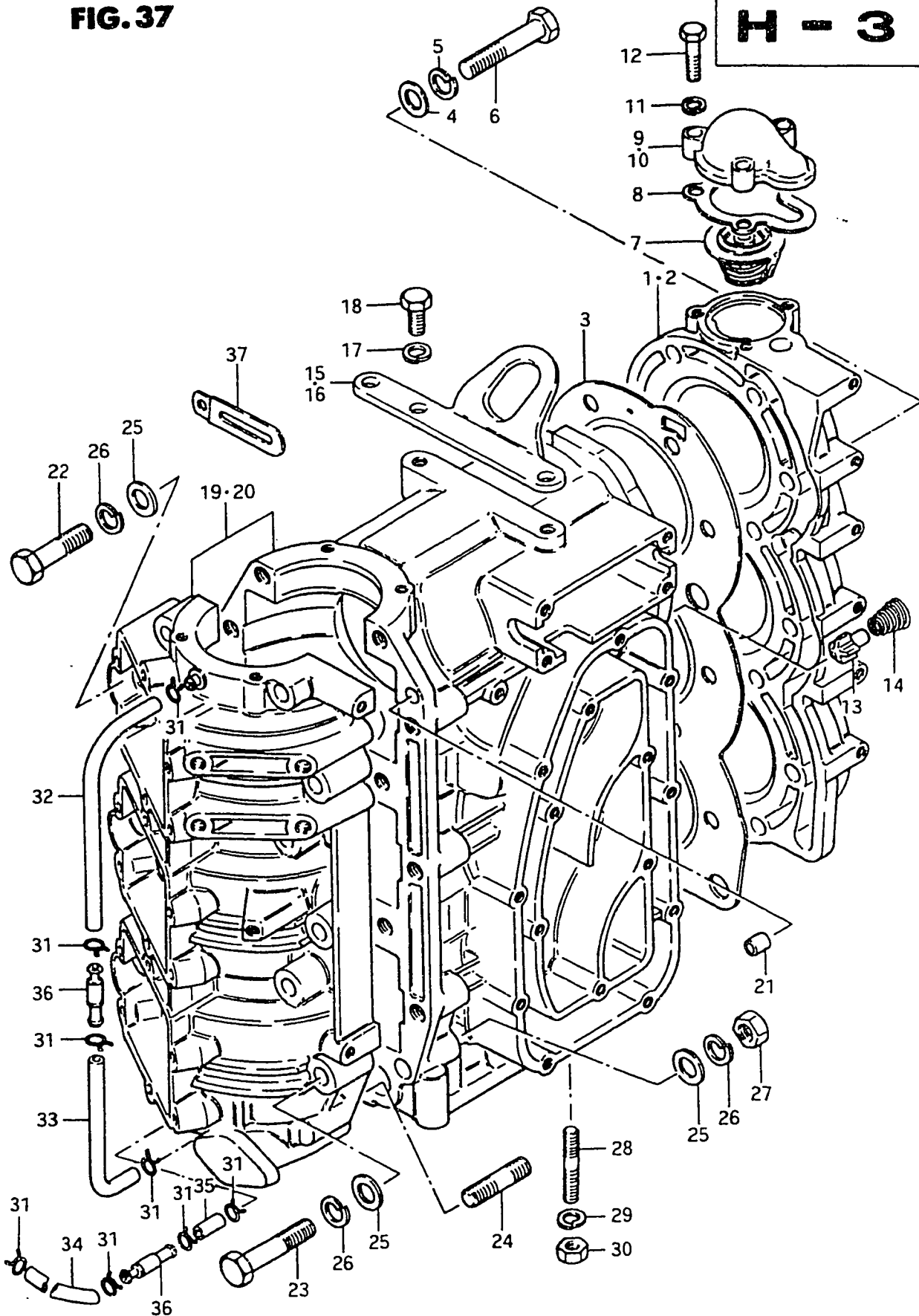


Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	11110-95501-01J	CYLINDER HEAD	1		
2	11110-95501-02M	CYLINDER HEAD	1	E3	
3	11141-95501	GASKET, cylinder head	1		
4	08322-11108	WASHER	14		
5	08321-21108	LOCK WASHER	14		
6	01107-10608	BOLT	14		
7	17670-95500	THERMOSTAT	1		
8	17685-95500	GASKET, thermostat (T:1)	1		
9	17681-95500-01J	COVER, thermostat	1		
10	17681-95500-02M	COVER, thermostat	1	E3	
11	08321-21068	LOCK WASHER	3		
12	01107-06308	BOLT	3		
13	17611-95201	VALVE, water by-pass	1		
14	09441-12001	SPRING	1		
15	11291-95202-01J	HOOK, engine	1		
16	11291-95202-02M	HOOK, engine	1	E3	
17	08321-21088	LOCK WASHER	2		
18	01107-08208	BOLT	2		
19-1	11300-95840-01J	CYLINDER/CRANKCASE ASSY	1		to 11300-95841-01J
19-2	11300-95841-01J	CYLINDER/CRANKCASE ASSY	1		to 11300-95500-01J
20-1	11300-95840-02M	CYLINDER/CRANKCASE ASSY	1		to 11300-95841-02M
20-2	11300-95841-02M	CYLINDER/CRANKCASE ASSY	1	E3	
21	04211-09109	·DOWEL PIN (6.4x9x10)	2		
22	01107-10458	·BOLT (10x45)	3		
23	01107-10558	·BOLT (10x55)	10		
24	01421-10458	·STUD BOLT	1		
25	08322-11108	·WASHER	14		
26	08321-21108	·LOCK WASHER	14		
27	08310-12108	·NUT	1		

FIG.37

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FIG.37 CYLINDER

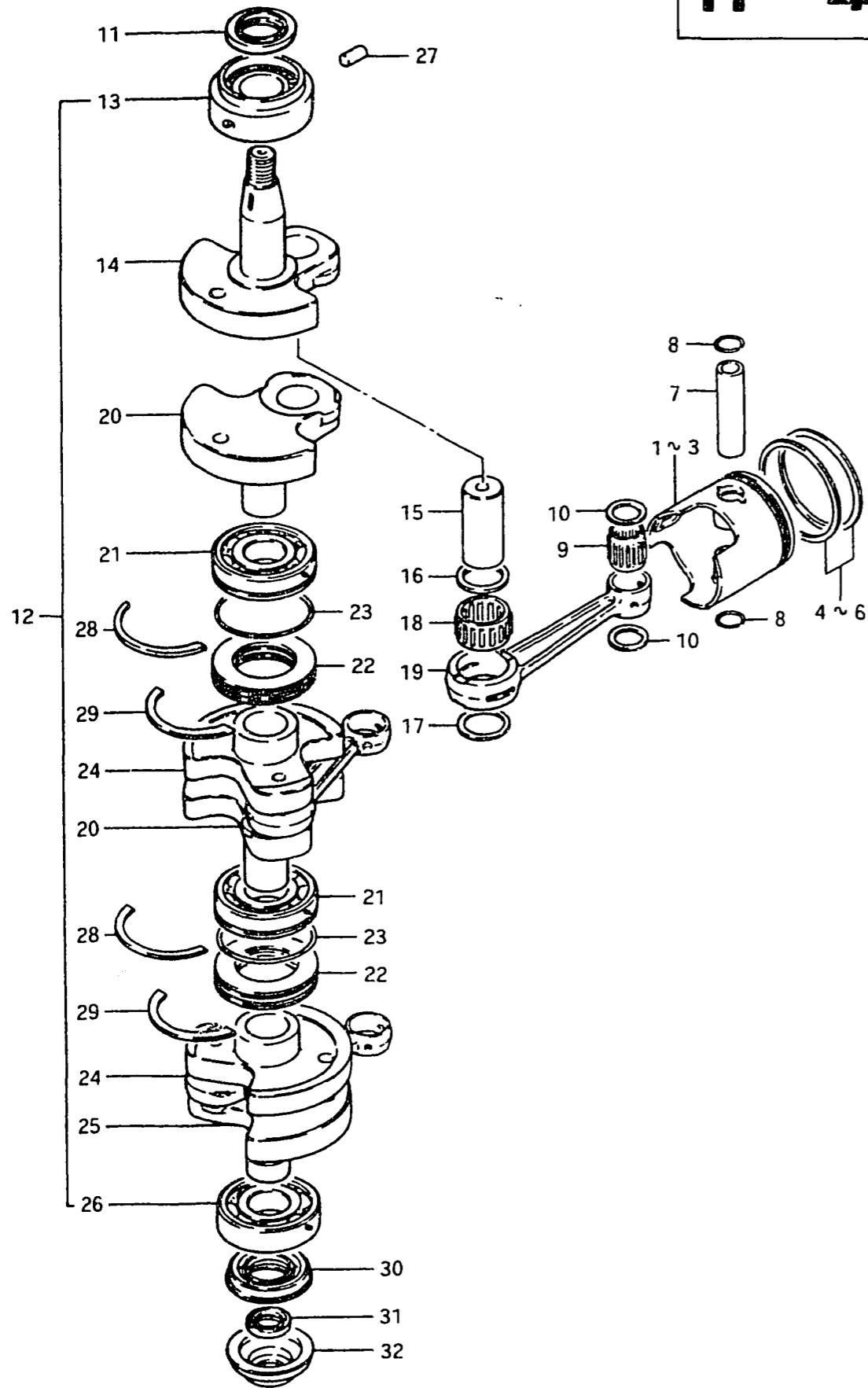


Ref. No.	Part No.	Description	Q'ty	F	Remarks
28	09108-08029	STUD BOLT (8x40)	1		
29	09162-08003	LOCK WASHER	1		
30	09140-08003	NUT	1		
31	09401-06403	CLIP	8		
32	09343-03019	HOSE, lubrication (1)	1		L:300
33	09343-03019	HOSE, lubrication (2)	1		L:300→120
34	09343-03019	HOSE, lubrication (3)	1		L:300→180
35	09343-03019	HOSE, lubrication (4)	1		L:300→30
36-1	16710-95500	CHECK VALVE	2		to 16710-95200
36-2	16710-95200	CHECK VALVE	2		
37	09404-06403	CLAMP, hose (L:70)	2		to 09404-06413

FIG.38

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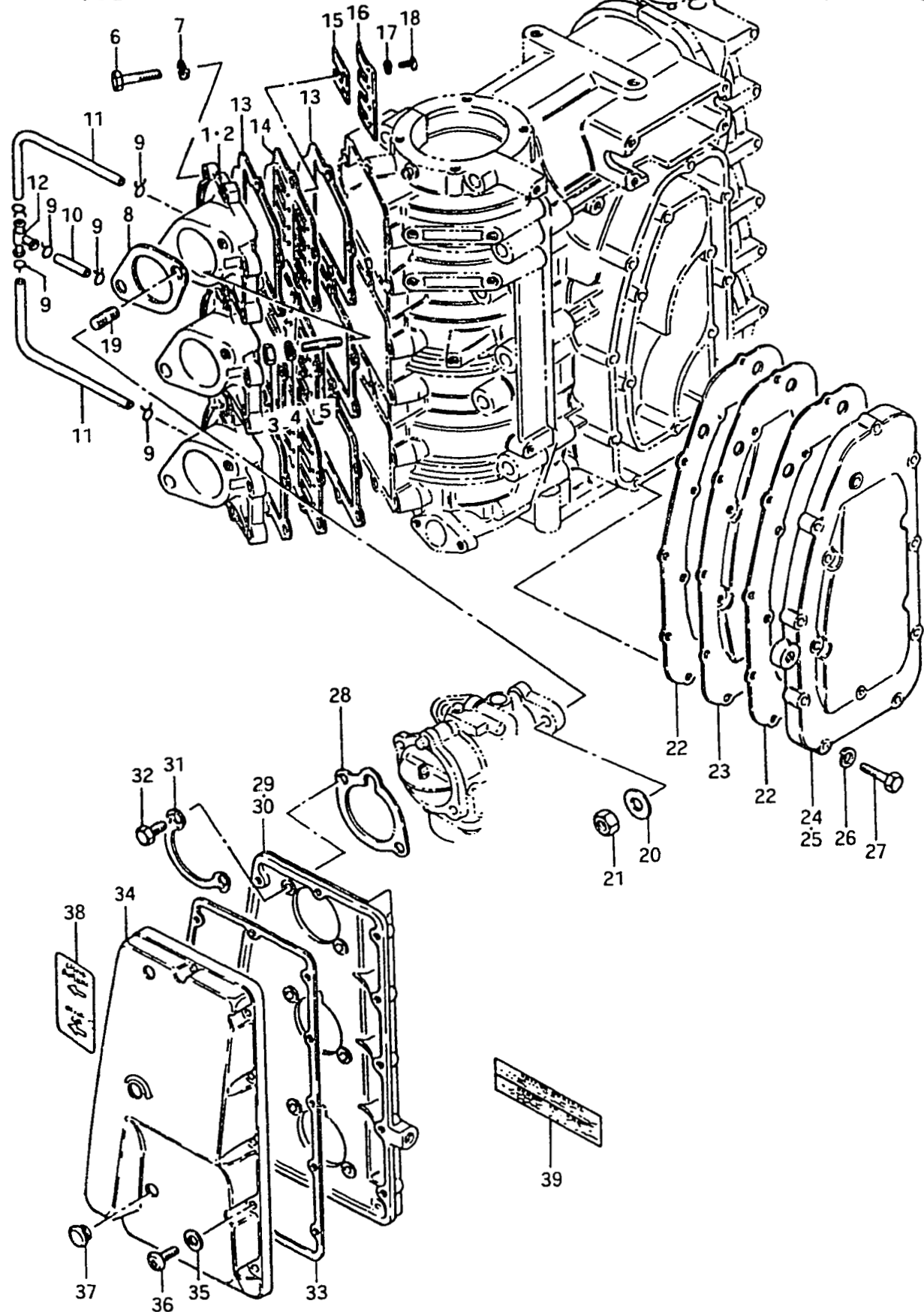
FIG.38 CRANKSHAFT



Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	12110-95500	PISTON (STD)	3		
2	12110-95500-025	PISTON (OS:0.25)	3	OPT	
3	12110-95500-050	PISTON (OS:0.5)	3	OPT	
4	12140-95301	RING SET, piston (STD)	3		
5	12140-95301-025	RING SET, piston (OS:0.25)	3	OPT	
6	12140-95301-050	RING SET, piston (OS:0.5)	3	OPT	
7	12151-95500	PIN, piston	3		
8	09381-20001	CIRCLIP, piston pin	6		
9-1	09263-20012	BEARING, piston pin	3		to 09263-20034
9-2	09263-20034	BEARING, piston pin	3		
10	09169-20001	WASHER, connecting rod	6		
11	09283-30029	OIL SEAL, upper (30x47x8)	1		
12	12200-95832	CRANKSHAFT ASSY	1		to 12200-95833
13	09264-30006	•BEARING, upper	1		
14	12221-95501	•CRANKSHAFT, upper	1		from 12221-95500
15	12211-95501	•PIN, crank (7x28x64)	1		
16	09160-28012	•WASHER (28x35x2.5)	3		
17	09160-28011	•WASHER (28x35x1.5)	3		
18	09263-28012	•BEARING, crank pin	3		28x36x19.8
19-1	12161-95991	•ROD, connecting	3		to 12161-95503
19-2	12161-95503	•ROD, connecting	3		
20	12231-95501	•CRANKSHAFT, middle	2		from 12231-95500
21	09262-30053	•BEARING, middle (30x72x19)	2		
22	12321-95204	•SEAL, labyrinth	2		
23	09280-63001	•O RING (ID:63.1,d:1.9)	2		
24	12233-95500	•WHEEL, middle crankshaft	2		
25	12240-95501	•CRANKSHAFT, lower	1		from 12240-95500
26	09262-30046	•BEARING, lower (30x72x19)	1		to 09262-30049
27	06211-04083	DOWEL PIN, bearing	1		
28	09390-72004	RING, bearing	2		
29	09390-72006	RING, seal labyrinth	2		
30	09289-30004	OIL SEAL	1		
31	09282-20003	OIL SEAL, driveshaft upper	1		20x30x6
32	11431-95500	HOUSING, oil seal	1		from 11435-95500

FIG. 39

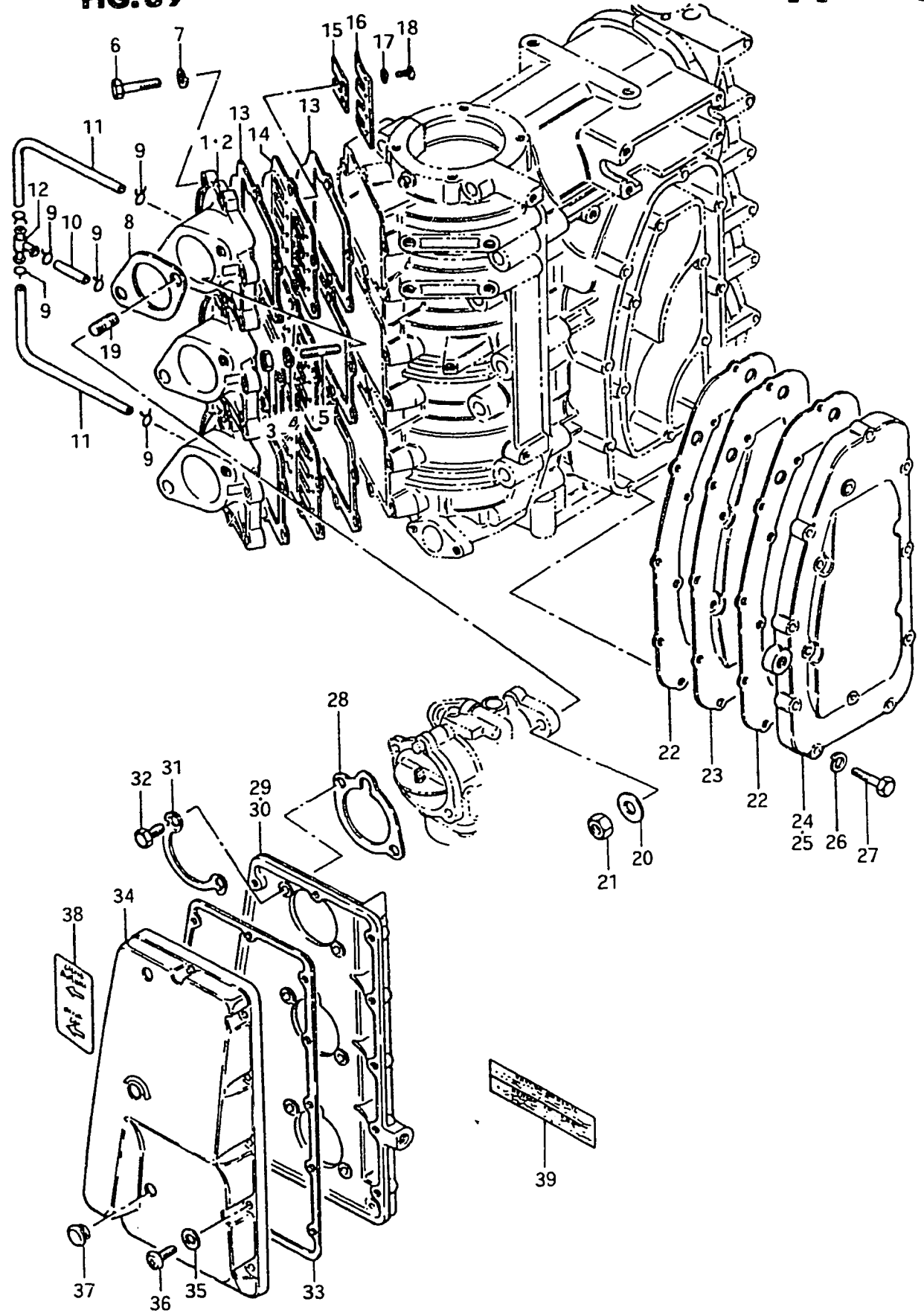
FIG. 39 INLET CASE



Ref. No.	Part No.	Description	Q'ty	Remarks
1-1	12480-95500-01J	CASE, inlet	3	
1-2	13110-95500-01J	CASE, inlet	3	from 12480-95500-01J
2-1	12480-95500-02M	CASE, inlet	1	E3
2-2	13110-95500-02M	CASE, inlet	1	from 12480-95500-02M
3	08310-11068	NUT	6	
4	08321-21068	LOCK WASHER	6	
5	01421-06258	BOLT	6	
6	01107-06308	BOLT	12	
7	08321-21068	LOCK WASHER	12	
8	13125-95200	GASKET (T:1)	3	
9	09401-06403	CLIP	6	
10	09343-03016	HOSE, inlet case (1)	1	L:235→30
11	09343-03016	HOSE, inlet case (2)	2	L:235→120
12	09367-04001	3 WAY JOINT	1	
13	13121-95500	GASKET, inlet case (T:0.5)	6	
14-1	13150-95500	VALVE ASSY, reed	3	to 13150-95501
14-2	13150-95502	VALVE ASSY, reed	3	from 13150-95501
15	13153-95500	·VALVE, reed	12	
16-1	13152-95200	·STOPPER	6	to 13152-95201
16-2	13152-95201	·STOPPER	6	
17	08322-21038	·WASHER	24	
18	02112-03068	·SCREW	24	
19	01411-08208	STUD BOLT	3	
20	08322-11088	WASHER	6	
21	08310-22088	NUT	6	
22-1	14151-95500	GASKET, exhaust cover	2	
22-2	14151-95501	GASKET, exhaust cover	2	from 14151-95500
23-1	14131-95500	PLATE, exhaust cover	1	
23-2	14131-95501	PLATE, exhaust cover	1	from 14131-95500 to 14131-95502
24-1	14141-95500-01J	COVER, exhaust	1	
24-2	14141-95501-01J	COVER, exhaust	1	from 14141-95500-01J
25-1	14141-95500-02M	COVER, exhaust	1	E3
25-2	14141-95501-02M	COVER, exhaust	1	from 14141-95500-02M

FIG. 39

FIG. 39 INLET CASE

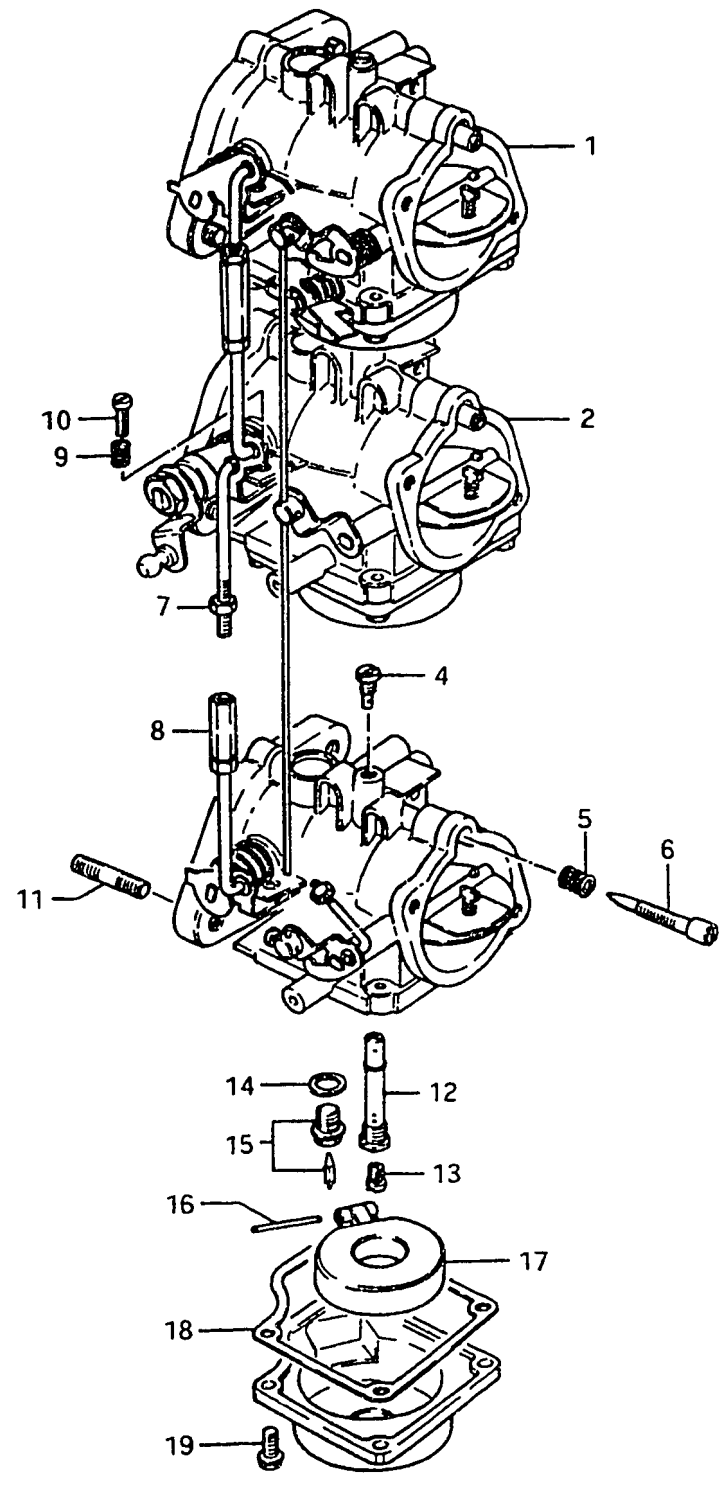


Ref. No.	Part No.	Description	Q'ty		Remarks
			F		
26	08321-21068	LOCK WASHER	15		
27	01107-06308	BOLT	15		
28	13855-95200	GASKET, silencer	3		
29	13810-95500-01J	CASE, silencer	1		
30	13810-95500-02M	CASE, silencer	1	E3	
31	09169-06027	WASHER, silencer	3		
32	01107-06168	BOLT	6		
33	13853-95500	GASKET, silencer cover	1	T:1.5	
34	13812-95500	COVER, silencer	1		
35	08322-21058	WASHER	11		
36	02112-05208	SCREW	11		
37	09250-10010	PLUG	3		
38	13861-95200	MARK, choke lever	1		
39	61458-95202	MARK, safty waning	1		

FIG.40

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FIG.40 CARBURETOR



Ref. No.	Part No.	Description	Q'ty		Remarks
			F		
1	13201-95501	CARBURETOR ASSY, top	1		stamp:95501
2	13202-95501	CARBURETOR ASSY, 2nd	1		stamp:95501
3	13203-95501	CARBURETOR ASSY, 3rd	1		stamp:95501
4	09492-75001	•JET, pilot	3		75
5	13271-93311	•SPRING, air screw	3		
6	13269-95210	•ADJUSTER	3		
7	13582-95216	•NUT	2		
8	13582-95219	•NUT	2		
9	13268-96110	•SPRING, stop screw	1		
10	13267-95211	•SCREW, throttle stop	1		
11	01411-08208	•STUD BOLT	3		
12	13235-95210	•KNOZZLE	3		
13	09491-32008	•JET, main	3		162.5
14	13392-58600	•GASKET, valve seat	3		
15	13370-28110	•VALVE ASSY, needle	3		VS:1.5
16	13254-93010	•PIN, float	3		
17	13250-93012	•FLAOT	3		
18	13251-95210	•GASKET, float chamber	3		
19	13611-95210	•BOLT	12		



FIG.41

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FIG.41 OIL SEAL HOUSING / BRACKET, MOTOR

Q'ty

Ref. No.	Part No.	Description	F	Remarks
1	11410-95502-01J	HOUSING, upper oil seal	1	
2	11410-95502-02M	HOUSING, upper oil seal	1	E3, to 11410-95510-02M
3	11413-95500	GASKET (T:0.5)	1	
4	02122-06168	SCREW	4	
5-1	31911-95990-01J	BRACKET, starting motor for 11300-95840-01J	1	L:46.2
5-2	31911-95991-01J	BRACKET, starting motor for 11300-95841-01J	1	L:47 to 31911-95501-01J
6-1	31911-95990-02M	BRACKET, starting motor for 11300-95840-02M	1	L:46.2
6-2	31911-95991-02M	BRACKET, starting motor for 11300-95841-02M	1	L:47 to 31911-95501-02M
7	01107-08208	BOLT	4	
8	08322-11088	WASHER	4	
9	01107-08258	BOLT	2	
10	08321-21088	LOCK WASHER	2	
11	08322-11088	WASHER	2	
12	32495-95501	TIMING POINTER	1	
13	09162-05002	LOCK WASHER	1	
14	09125-05028	SCREW	1	

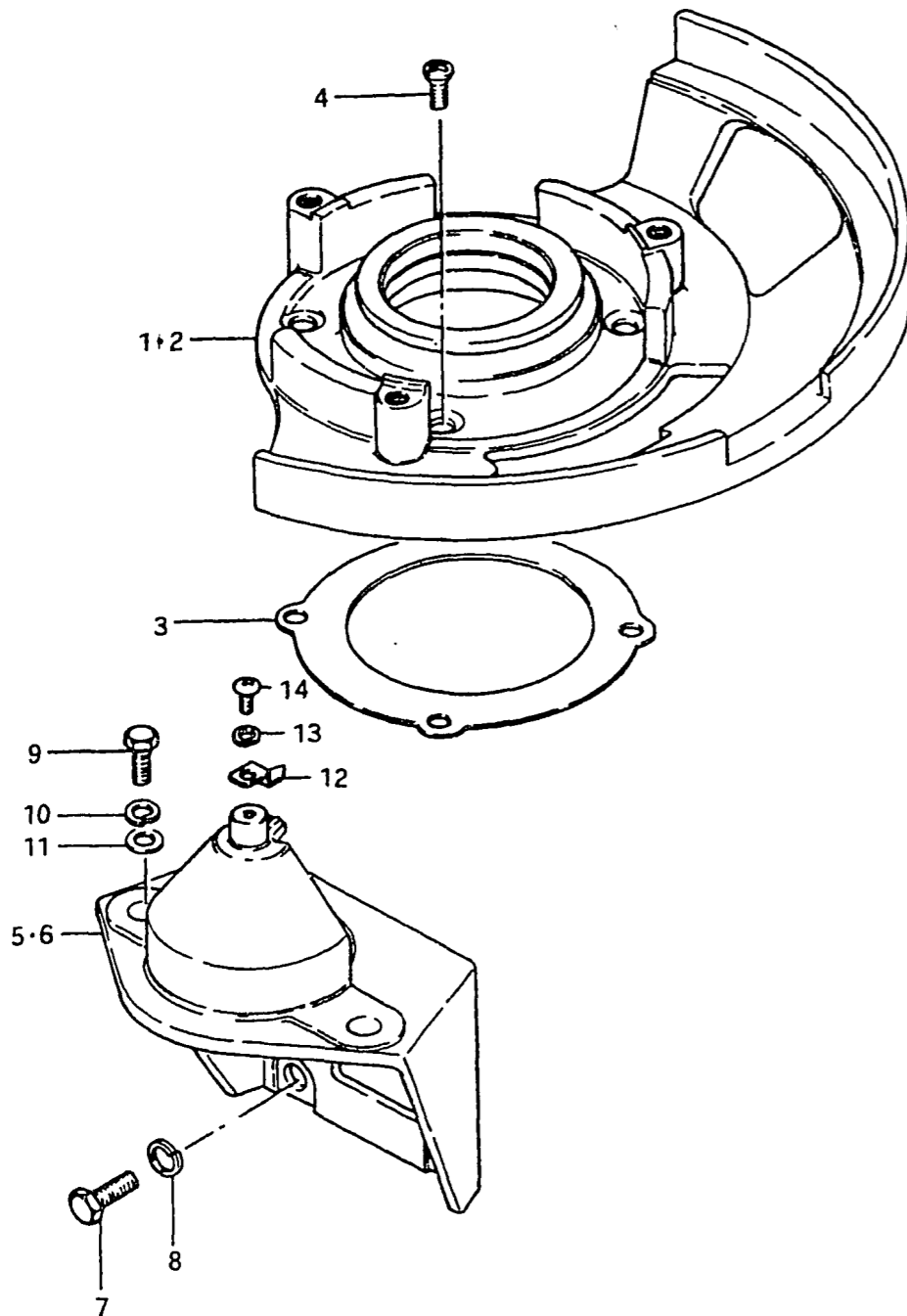
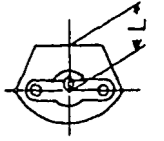


FIG.42

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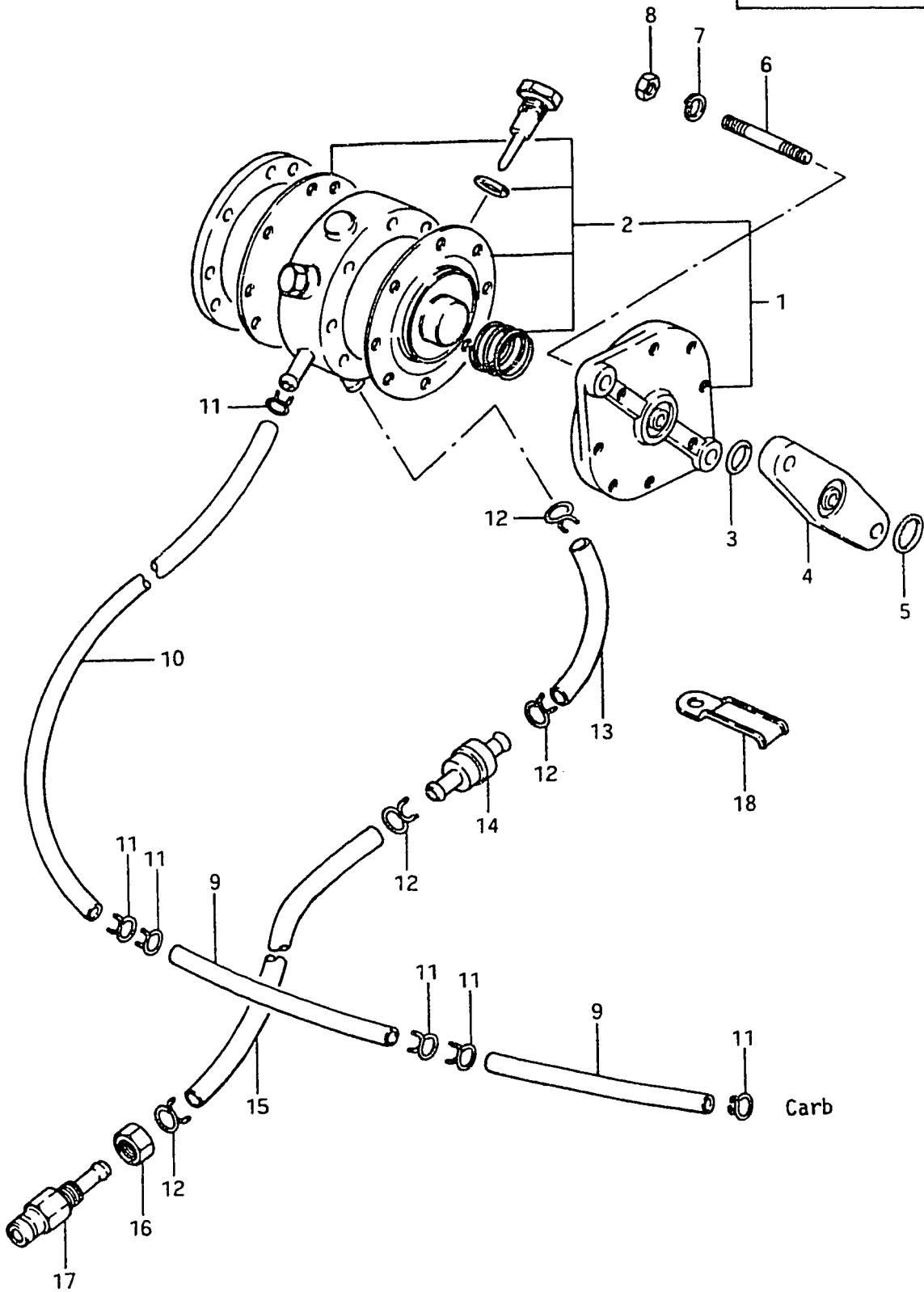


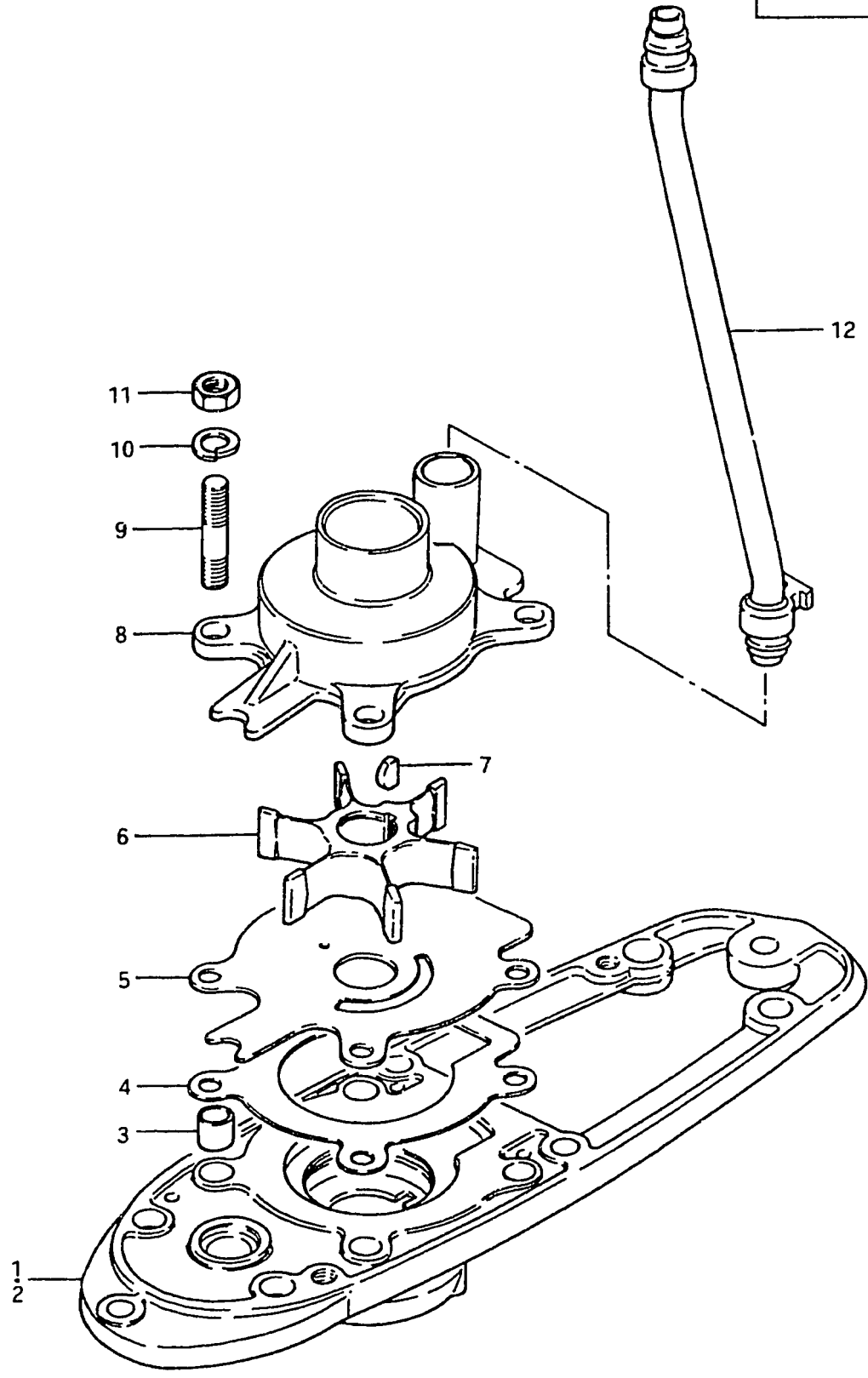
FIG.42 FUEL PUMP

Ref. No.	Part No.	Description	Q'ty	Remarks
1	15100-95501	PUMP ASSY, fuel	1	from 15100-95500
2	15170-95500	DIAPHRAGM SET	1	
3	15165-93010	O RING	1	
4	15322-93000	INSULATOR	1	
5	09280-12002	O RING (ID:11.8,d:2.4)	1	
6	01421-06258	STUD BOLT	2	
7	08321-21068	LOCK WASHER	2	
8	08310-11068	NUT	2	
9	09343-05137	HOSE, fuel (carbu→carbu)	2	L:500→135
10	09343-05137	HOSE, fuel (pump→carbu)	1	L:500→450
11	09401-09402	CLIP	6	
12	09401-11402	CLIP	4	
13	09343-07063	HOSE, fuel (filter→pump)	1	L:500→90
14	15410-95500	FILTER, fuel	1	
15	09343-07063	HOSE, fuel (connector→filter)	1	L:500→310
16	08310-22127	NUT	1	
17-1	65720-95500	PLUG, fuel connector (Brass)	1	to 65720-95510
17-2	65720-95510	PLUG, fuel connector (Stainless steel)	1	
18	09403-10307	CLAMP	1	

FIG.43

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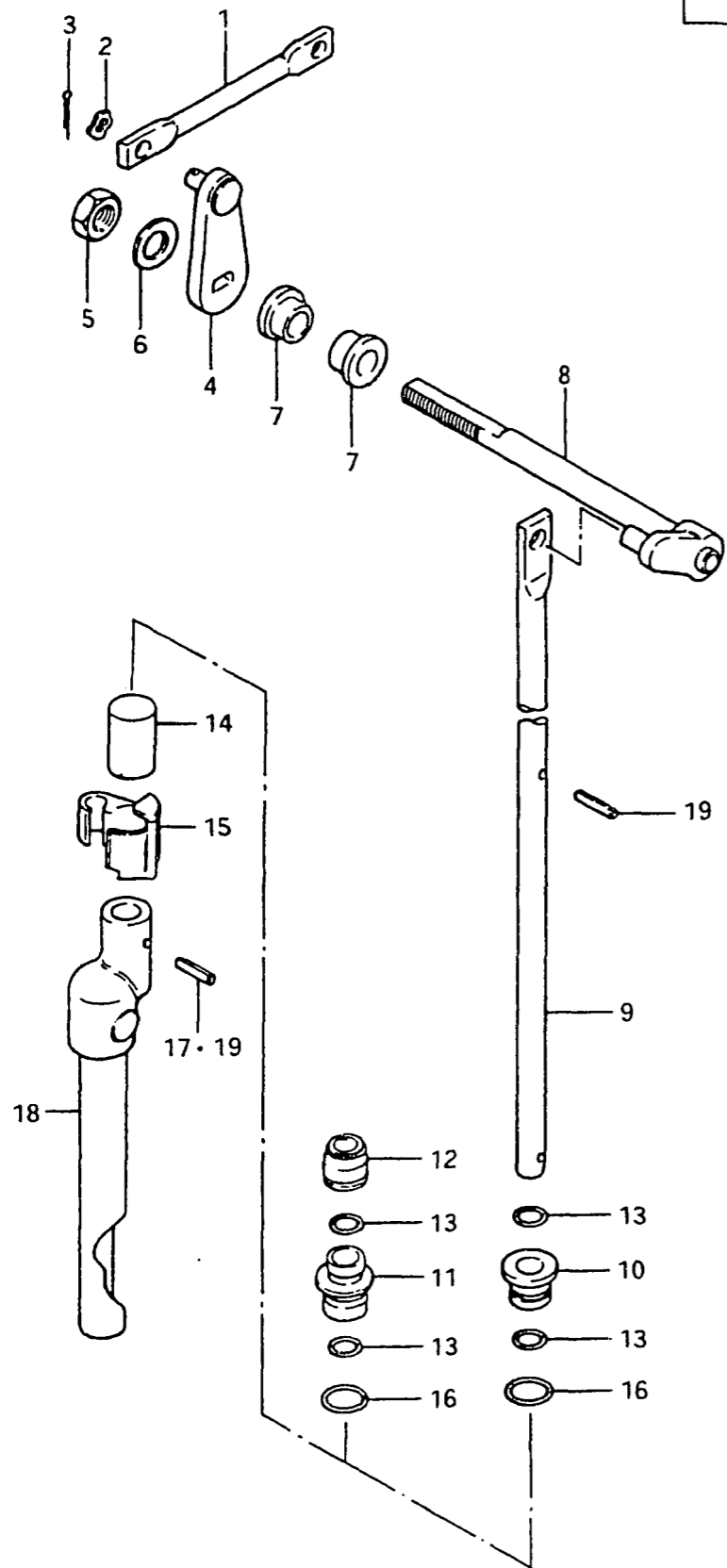
FIG.43 WATER PUMP



Ref. No.	Part No.	Description	Q'ty	Remarks
1	56131-95501-01J	HOUSING, driveshaft bearing	1	to 56131-95502-01J
2	56131-95501-01T	HOUSING, driveshaft bearing	1	E3, to 56131-95502-01T
3	09206-11001	DOWEL PIN (8.4x11x12)	4	
4	17472-95200	GASKET	1	
5-1	17471-95500	PANEL, case lower	1	to 17471-95501 ~DT85F-11896
5-2	17471-95501	PANEL, case lower	1	
6	17461-95500	IMPELLER	1	
7	09420-04005	KEY	1	
8-1	17411-95201	CASE, water pump	1	to 17411-95202 ~DT85F-11896
8-2	17411-95202	CASE, water pump	1	to 17411-95203
8-3	17411-95203	CASE, water pump	1	
9	09108-08069	STUD BOLT	4	
10	09162-08003	LOCK WASHER	4	
11	09140-08003	NUT	4	
12	17560-95500	TUBE, water	1	

FIG.44

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FIG.44 CLUTCH

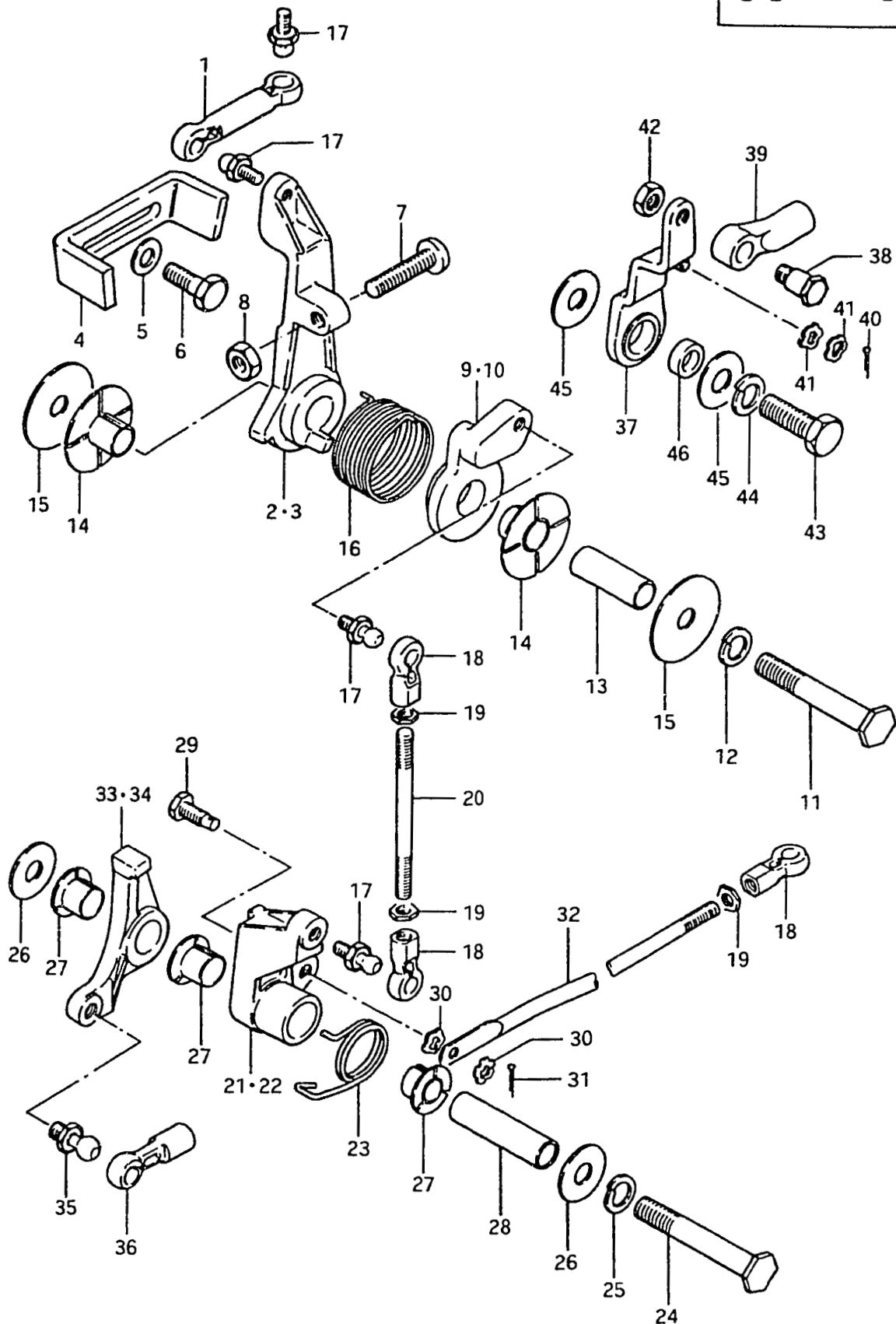
Ref. No.	Part No.	Description	Q'ty	Remarks
1	23111-95500	ROD, clutch control	1	
2	09164-05002	WAVE WASHER	1	
3	09204-01001	COTTER PIN	1	
4	21230-95500	ARM, clutch shaft side	1	
5	09140-08012	NUT	2	
6	09160-08015	WASHER (8.5x16x1.6)	1	
7	09306-08003	BUSHING	2	
8	21210-95201	SHAFT, clutch	1	
9-1	25111-95501	ROD, shift upper (2-3.5φ)	1	
9-2	25111-95502	ROD, shift upper (3.5φ,2.5φ)	1	
10	25211-95201	GUIDE, shifting rod	1	~DT85F-11896
11	25211-95202	GUIDE, shifting rod	1	DT85F-11897~
12	25223-95200	DUST SEAL, shift rod	1	from 25232-95500 to 25231-95501
13	09280-08005	O RING	2	
14	25232-95501	MAGNETO	1	
15-1	25231-95500	HOLDER, magneto	1	
15-2	25231-95501	HOLDER, magneto	1	
16	09280-11001	O RING	1	
17	09205-03021	SPRING PIN	3	D:3.7~3.9
18	25310-95503	CAM, shift	1	
19	09205-02006	SPRING PIN	1	D:2.25

FIG. 45

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FIG. 45 THROTTLE LINK

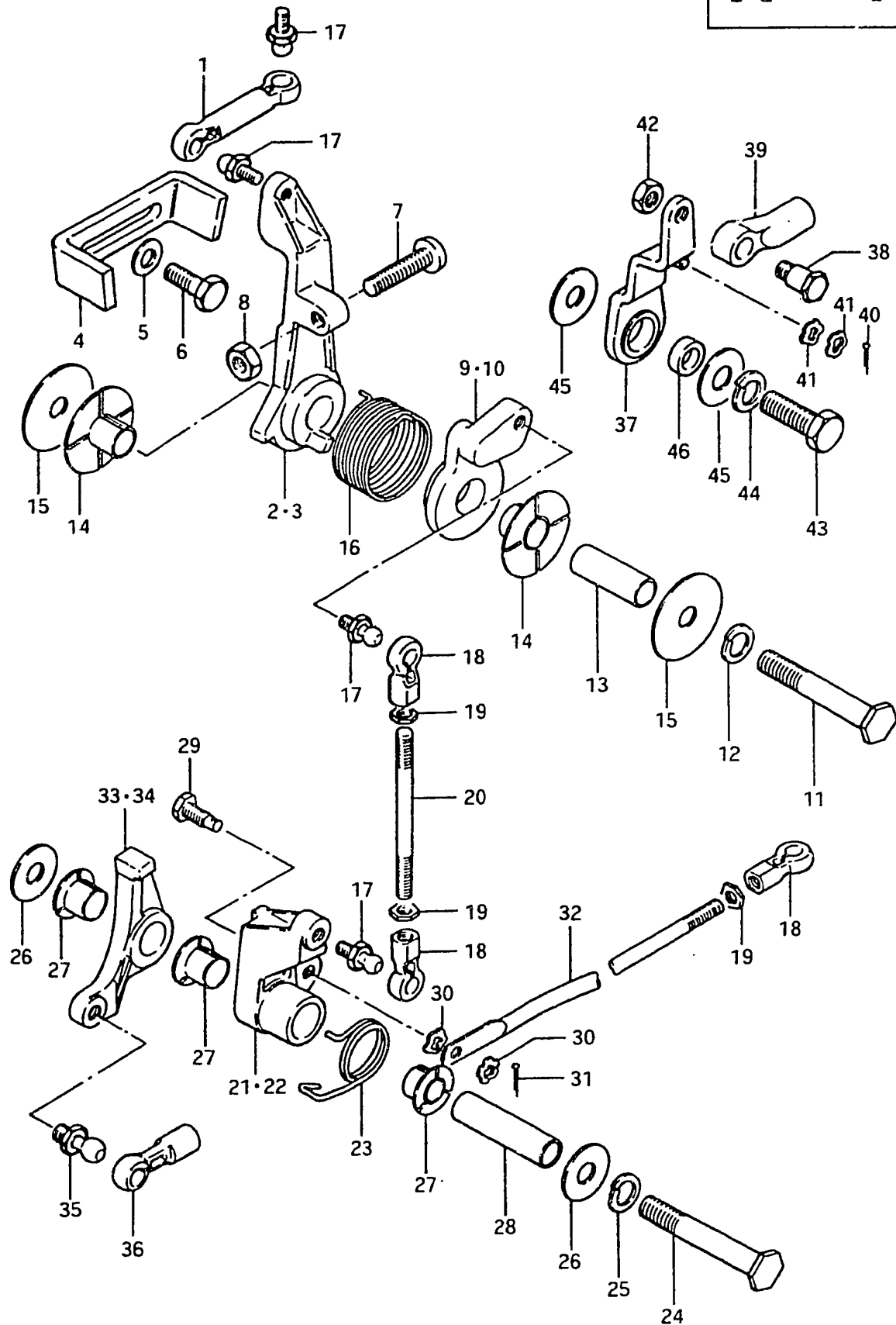


Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	19132-95500	CONNECTOR	1		
2	19211-95500-01J	LEVER, spark advance	1		
3	19211-95500-02M	LEVER, spark advance	1	E3	
4	19216-95501	PLATE, idle/advance adjustment	1		
5	09160-06046	WASHER (6.5x20x1.5)	2		
6	09100-06020	BOLT (6x20)	2		
7	09125-06032	SCREW, adjustment	1		to 09100-06083
8	09140-06004	NUT	1		
9	19212-95501-01J	LEVER, inter link spark advance	1		
10	19212-95501-02M	LEVER, inter link spark advance	1	E3	
11	09100-08153	BOLT (8x55)	1		
12	09162-08003	LOCK WASHER	1		
13	09180-08088	SPACER (8x11x33.5)	1		
14	09306-11005	BUSHING	2		
15	09160-08046	WASHER (8x34x1)	2		
16	09448-33003	SPRING, advance lever	1		
17	09119-05010	BALL, pivot	4		
18	19131-95500	CONNECTOR	3		
19	09140-05001	NUT, lock	3		
20	19136-95500	ROD (L:76.5)	1		
21	19121-95501-01J	LEVER, throttle control	1		
22	19121-95501-02M	LEVER, throttle control	1	E3	
23-1	09448-28003	SPRING	1		to 09448-26003
23-2	09448-26003	SPRING	1		
24	09100-08131	BOLT (8x60)	1		8x60
25	09162-08003	LOCK WASHER	1		
26	09160-08045	WASHER (8x22x1)	2		8x22x1
27	09306-11004	BUSHING	3		
28	09180-08087	SPACER	1		8x11x39.5

FIG. 45

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FIG. 45 THROTTLE LINK

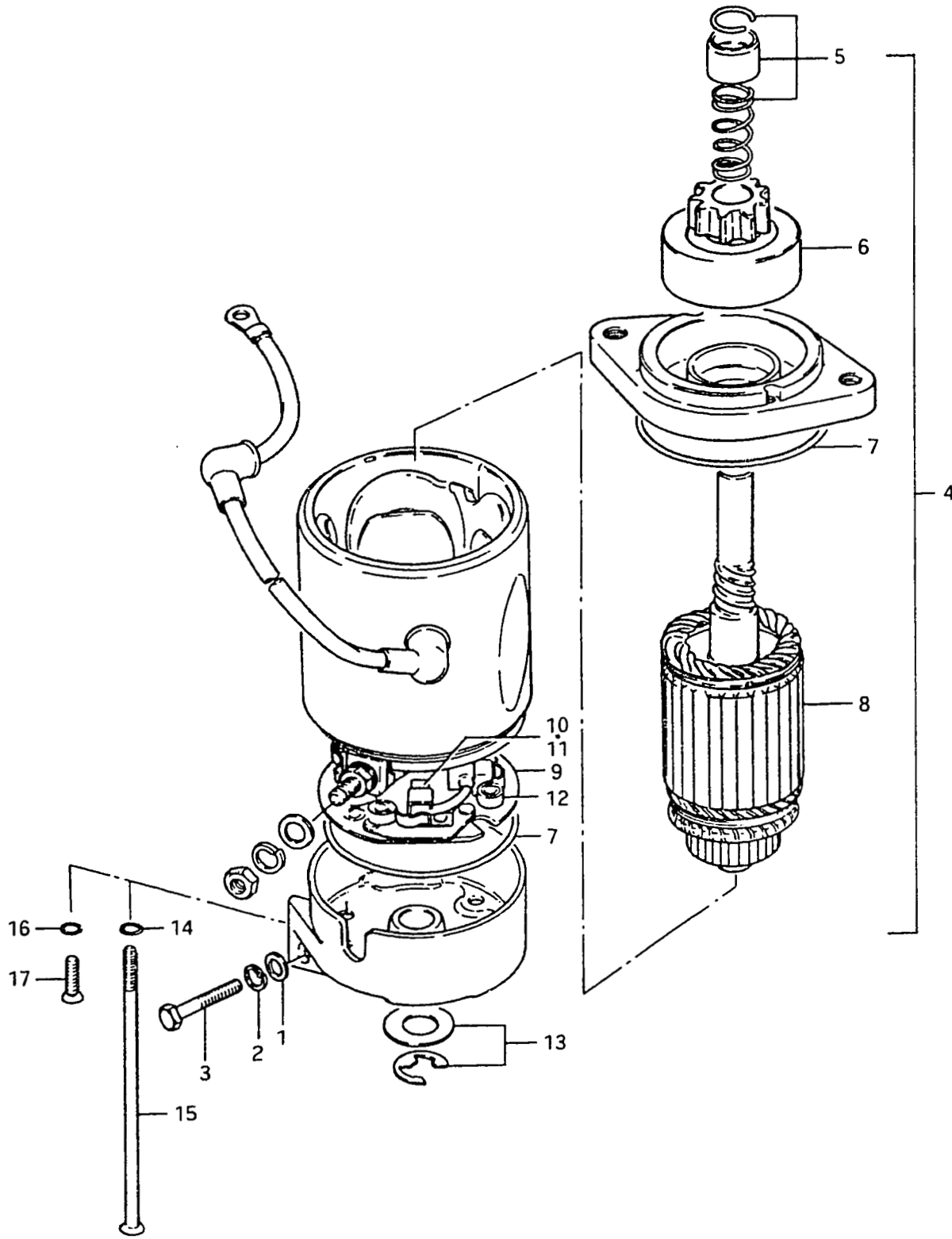


Ref. No.	Part No.	Description	Q'ty	F	Remarks
29	09119-05012	BOLT	1		
30	09164-04001	WAVE WASHER	2		
31	09204-01004	COTTER PIN	1		
32	19135-95501	ROD	1		
33	19122-95501-01J	LEVER, inter link throttle control	1		
34	19122-95501-02M	LEVER, inter link throttle control	1	E3	
35	09119-06047	BALL, pivot	1		from 09119-06039
36	67466-95200	CONNECTOR	1		
37	23210-95500	ARM, clutch control	1		
38	09111-06021	BOLT	1		
39-1	67467-95200	CONNECTOR	1		to 67467-95201
39-2	67467-95201	CONNECTOR	1		
40	09204-01001	COTTER PIN	1		
41	09164-05002	WAVE WASHER	2		
42	09140-06004	NUT	1		
43	09100-08112	BOLT (8x30)	1		
44	09162-08003	LOCK WASHER	1		
45	09160-08014	WASHER (8.5x23x1.5)	2		
46	09180-08090	SPACER (8x13x8.5)	1		

FIG. 46

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FIG. 46 STARTING MOTOR



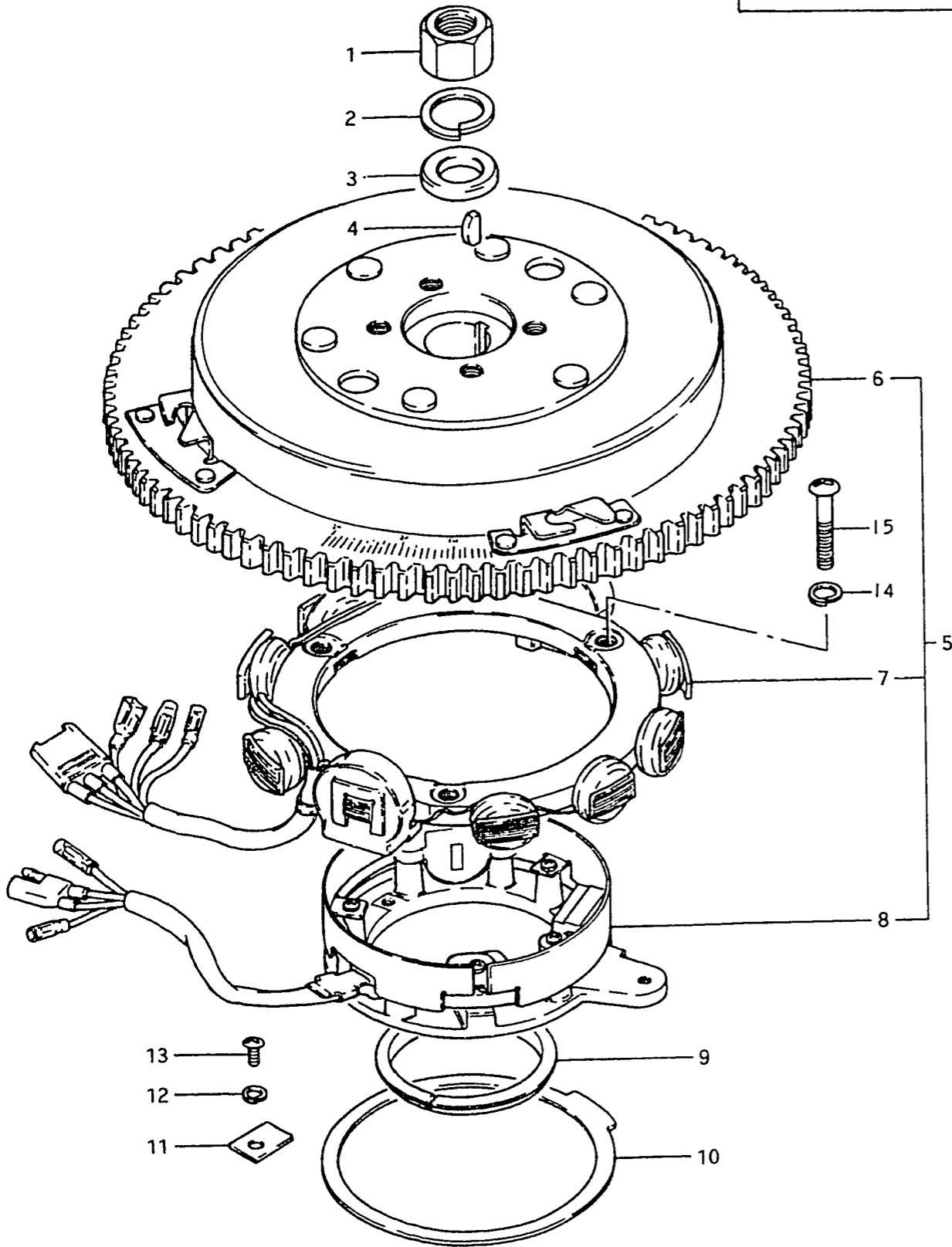
Ref. No.	Part No.	Description	Q'ty	Remarks
1	09160-08039	WASHER (8.5x19x2.3)	1	
2	08321-21088	LOCK WASHER	1	
3	01107-08258	BOLT	1	
4-1	31100-95521	MOTOR ASSY, starting	1	to 31100-95522
4-2	31100-95522	MOTOR ASSY, starting	1	
5	31312-95520	•STOPPER SET, pinion	1	
6	31320-95240	•PINION ASSY	1	
7	31264-95520	•O RING	2	
8	31310-95520	•ARMATURE	1	
9-1	31173-95520	•HOLDER ASSY, motor brush	1	to 31173-95521
9-2	31173-95521	•HOLDER ASSY, motor brush	1	
10	31131-95520	••BRUSH (+)	2	
11	31132-95520	••BRUSH (-)	2	
12-1	31135-95520	••SPRING, brush	4	to 31135-95240
12-2	31135-95240	••SPRING, brush	4	
13	31360-95520	•WASHER KIT	1	
14	31283-95520	•O RING	2	
15	31281-95520	•BOLT	2	
16	31284-95520	•O RING	2	
17	31282-95520	•SCREW	2	

FIG. 47

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FIG. 47 MAGNETO



Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	08310-12188	NUT	1		
2	09164-18001	LOCK WASHER	1		
3	09180-18007	WASHER	1		
4	08341-31059	KEY	1		
5	32100-95500	MAGNETO ASSY	1		
6-1	32102-95500	·ROTOR ASSY	1		
6-2	32102-95501	·ROTOR ASSY	1		
7	32101-95500	·STATOR ASSY	1		
8-1	32160-95500	·TIMER BASE/SENSOR ASSY	1		
8-2	32160-95501	·TIMER BASE/SENSCR ASSY	1		from 32160-95500
9	32396-95500	RETAINER (2)	1		
10	32395-95501	RETAINER (1)	1		
11	32399-95500	CLAMP	3		
12	09162-04002	LOCK WASHER	3		
13	09125-04004	SCREW	3		
14	08321-21068	LOCK WASHER	3		
15	02112-06258	SCREW	3		

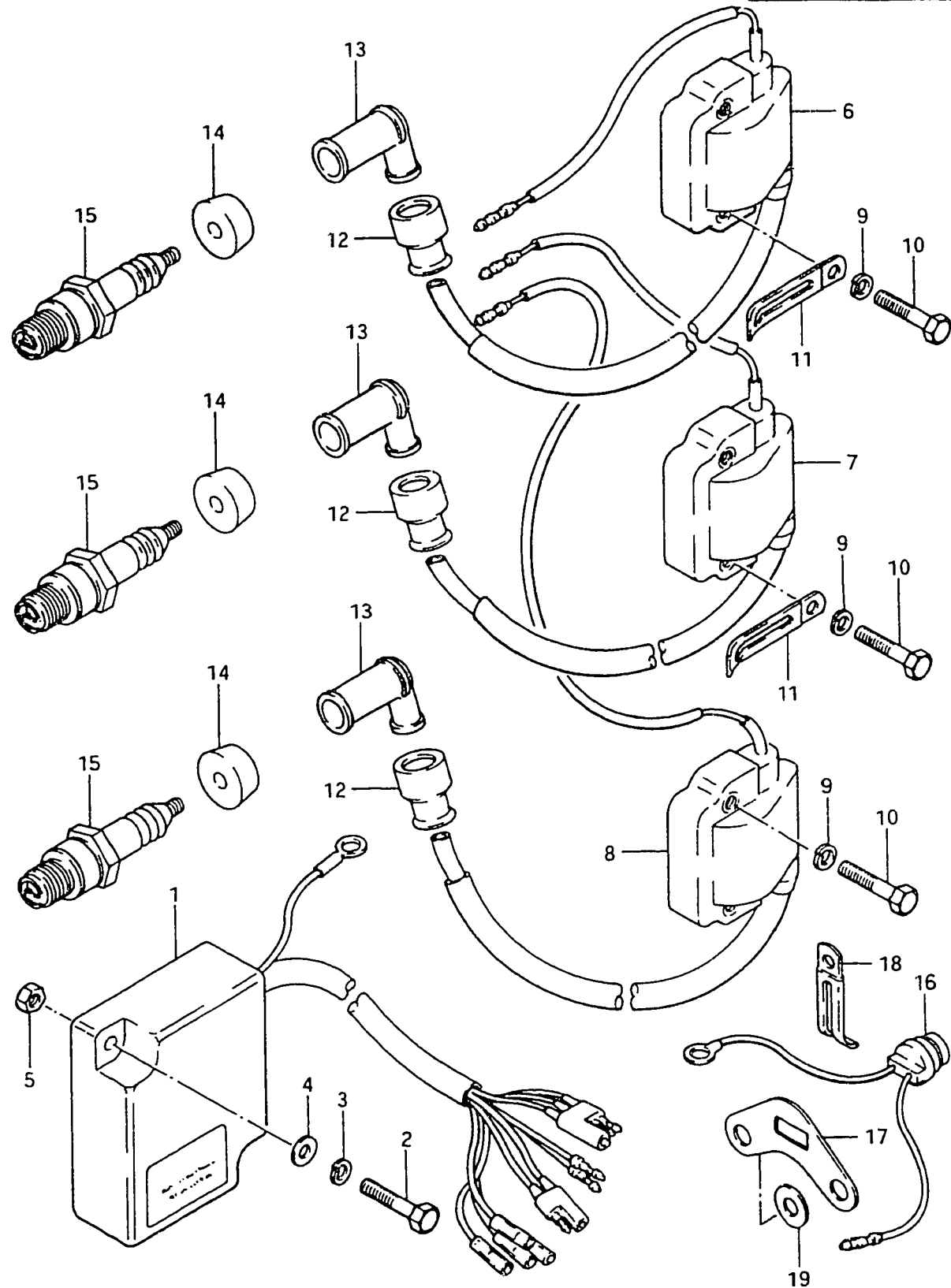


FIG. 48

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FIG. 48 ELECTRICAL (1)



Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	32900-95500	C.D. UNIT, ignition	1		
2	01107-06258	BOLT	2		
3	08322-21068	WASHER	2		
4	08321-21068	LOCK WASHER	2		
5	08310-11068	NUT	2		
6	33410-95500	COIL ASSY, ignition (1)	1		
7	33420-95500	COIL ASSY, ignition (2)	1		
8	33430-95500	COIL ASSY, ignition (3)	1		
9	08321-21068	LOCK WASHER	6		
10	01107-06308	BOLT	6		
11	09404-06412	CLAMP (L:60)	2		
12	33542-98000	SEAL, cord	3		
13	33510-22010	CAP, spark plug	3		
14	33541-93310	SEAL	3		
15	09482-00150	SPARK PLUG (BR8HS,NGK)	3		to 09482-00230
16-1	34850-95552	THERMO UNIT (120°C)	1		to 34850-95553
16-2	34850-95553	THERMO UNIT (114°C)	1		
16-3	34850-95554	THERMO UNIT (114°C)	1		from 34850-95553
17	34853-95500	SUPPORTER	1		
18	09404-10401	CLAMP (L:52)	1		
19	09160-10026	WASHER (10.2x22x1.6)	1		

FIG.49

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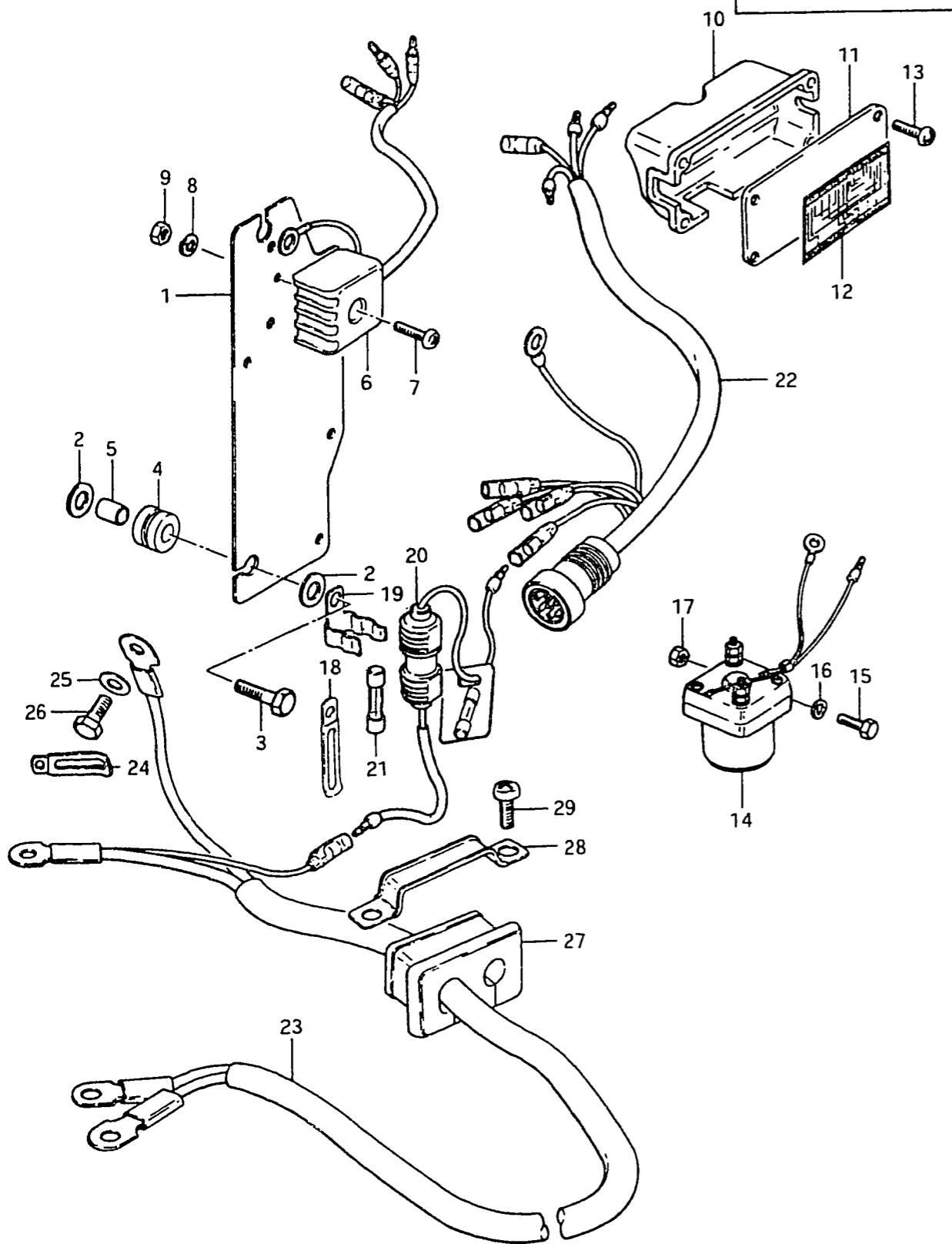


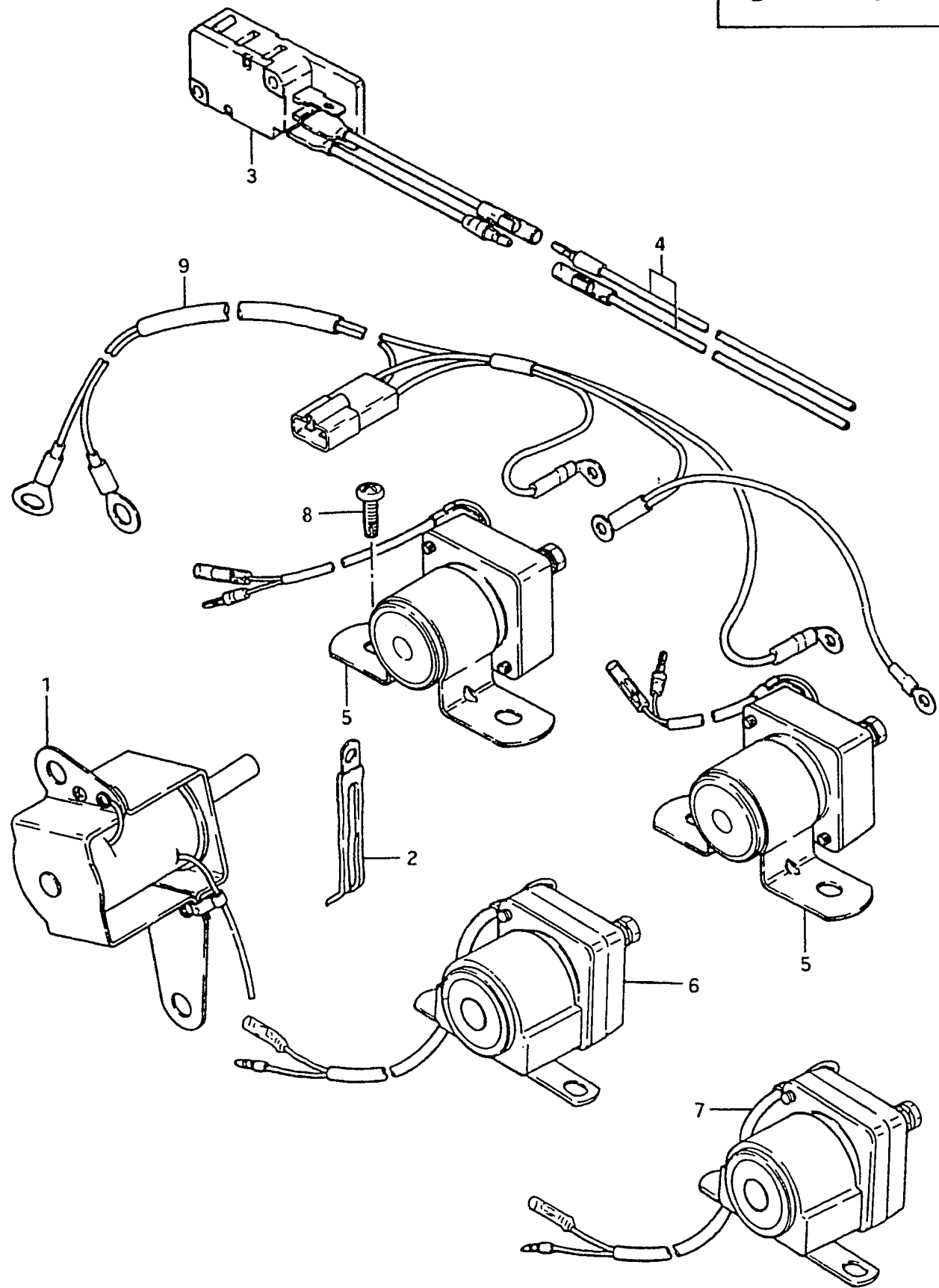
FIG.49 ELECTRICAL (2)

Ref. No.	Part No.	Description	Q'ty	Remarks
1	32890-95501	HOLDER, electric parts	1	from 32890-95500 to 32890-95502
2	09160-06052	WASHER (6.5x16x1.2)	3	
3	01107-06208	BOLT	3	
4	09320-08001	CUSHION	3	
5	09180-06044	SPACER (6.1x8x9.5)	3	
6	32800-95720	RECTIFIER ASSY	1	
7	02112-05258	SCREW	1	
8	08321-21058	LOCK WASHER	1	
9	08310-11058	NUT	1	
10	36653-95500	BOX, joint	1	
11	36650-95201	COVER, joint box (T:3)	1	
12	36652-95501	LAVEL, joint diagram	1	
13	09125-06020	SCREW	4	
14-1	31800-95520	RELAY, starting motor	1	
14-2	31800-95521	RELAY, starting motor	1	from 31800-95520
14-3	31800-95522	RELAY, starting motor	1	from 31800-95521
15	01107-06168	BOLT	1	
16	08321-21068	LOCK WASHER	1	
17	08310-11068	NUT	1	
18	09404-06415	CLAMP, wiring harness (L:95)	1	
19	36791-95200	HOLDER, fuse case	1	
20-1	36740-95251	CASE ASSY, fuse	1	
20-2	36740-95252	CASE ASSY, fuse	1	from 36740-95251
21	09481-20001	-FUSE (20A)	1	
22	36610-95551	WIRING HARNESS (1) (L:450)	1	
23-1	33810-95251	CABLE ASSY, starting motor	1	to 33810-95252
23-2	33810-95252	CABLE ASSY, starting motor	1	
23-3	33810-95253	CABLE ASSY, starting motor	1	from 33810-95252
24	09404-10401	CLAMP (L:52)	1	
25	09160-08015	WASHER (8.5x16x1.6)	1	
26	09100-08090	BOLT (8x16)	1	
27	36656-95200	GROMMET	1	
28	36659-95200	CLAMP	1	
29	09125-06021	SCREW	2	

FIG.50

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FIG.50 ELECTRICAL (3)

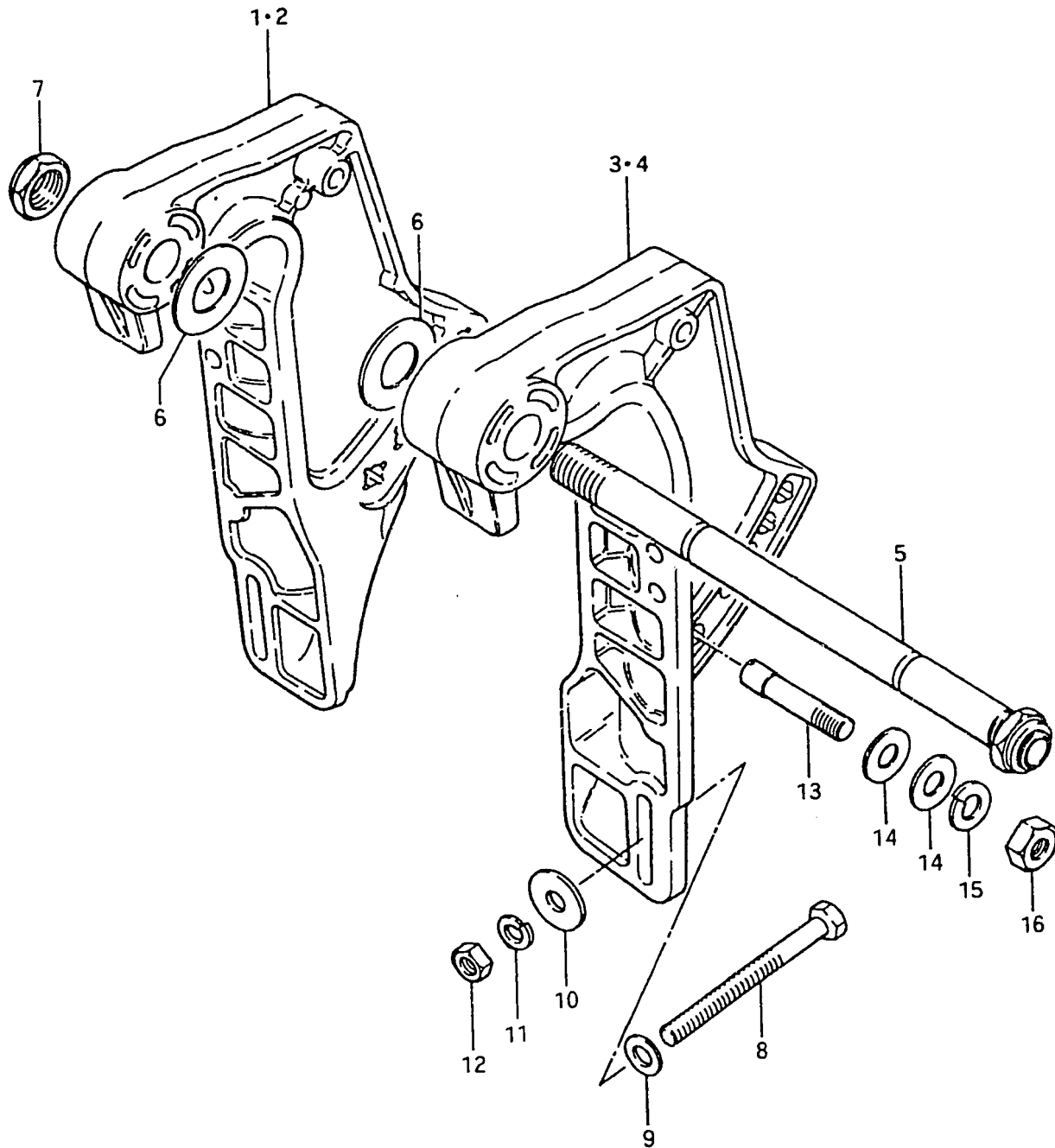


Ref. No.	Part No.	Description	Q'ty	F	Remarks
1-1	38600-95551	SOLENOIDE ASSY, choke	1		
1-2	38600-95552	SOLENOIDE ASSY, choke	1		from 38600-95551
2	09404-06412	CLAMP, choke solenoide (L:60)	1		
3	37721-95550	SWITCH ASSY, neutral	1		OPT
4	36820-95550	WIRING HARNESS, neutral	1		L:700,OPT
5	38400-95500	TRIM RELAY (up,down)	2		
6	38410-95540	TRIM RELAY, up (Skyblue)	1		
7	38420-95540	TRIM RELAY, down (Red)	1		
8	03142-06209	TAPPING SCREW	4		
9-1	33830-95550	CABLE, trim relay (L:1800)	1		
9-2	33830-95551	CABLE, trim relay (L:1800)	1		from 33830-95550

FIG.51

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FIG.51 CLAMP BRACKET

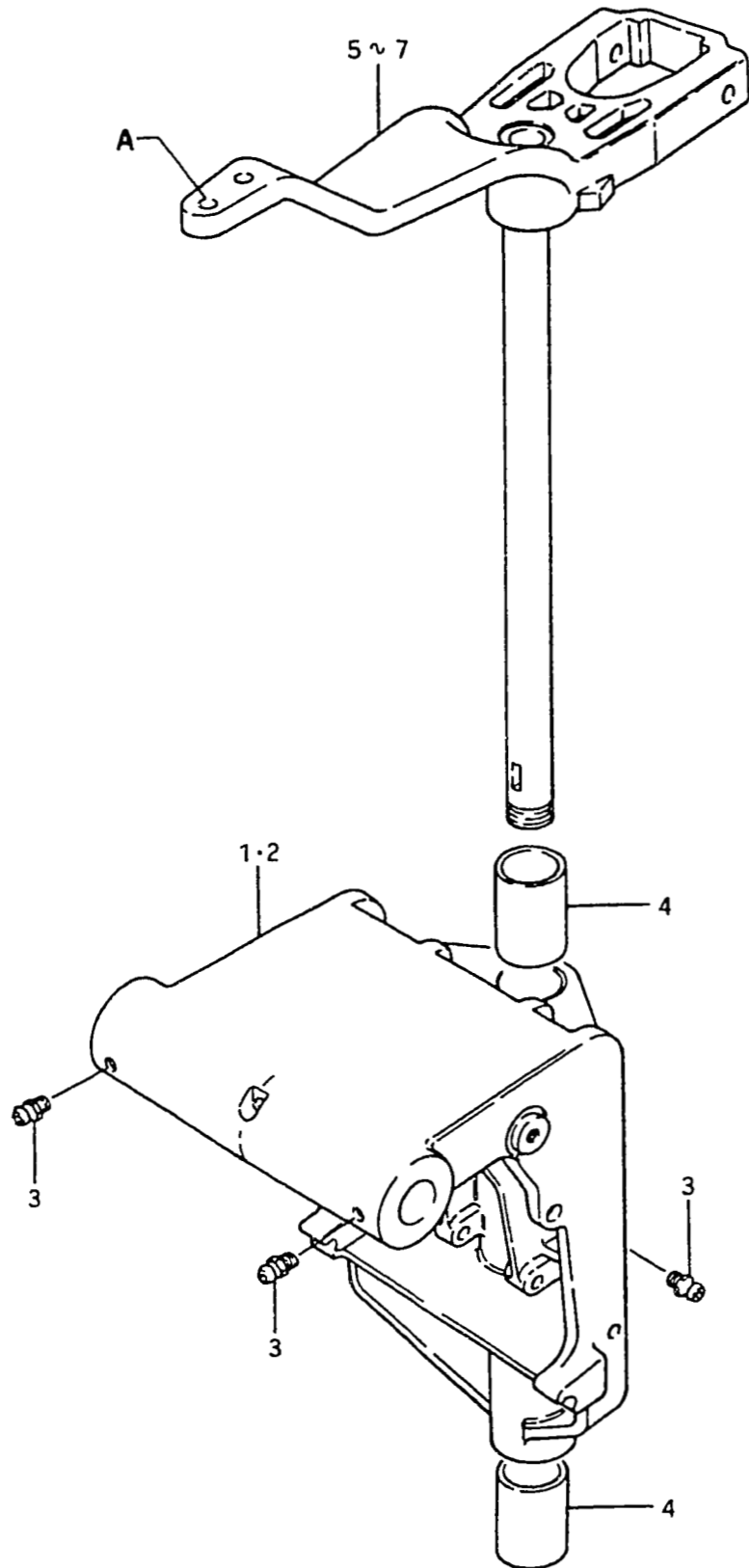


Ref. No.	Part No.	Description	Q'ty	Remarks
1	41111-95202-01J	BRACKET, clamp RH	1	to 41111-95203-01J
2	41111-95202-01T	BRACKET, clamp RH	1	E3, to 41111-95203-01T
3	41121-95203-01J	BRACKET, clamp LH	1	to 41121-95210-01J
4	41121-95203-01T	BRACKET, clamp LH	1	E3, to 41121-95210-01T
5-1	41130-95200	SHAFT, clamp bracket	1	to 41130-95500
5-2	41130-95500	SHAFT, clamp bracket	1	
6	09161-22001	WASHER	2	
7-1	09159-22001	NUT, clamp bracket shaft	1	to 09159-22002
7-2	09159-22002	NUT, clamp bracket shaft	1	
8	09100-10113	BOLT, transom	4	10x100
9	09160-10040	WASHER, transom 1	4	10.5x19x2.0
10	09160-10050	WASHER, transom 2	4	10.5x30x3.2
11	09162-10002	LOCK WASHER	4	
12	09140-10015	NUT	4	
13	48211-95500	PIN, down lock	2	
14	09160-12038	WASHER	4	
15	09162-12002	LOCK WASHER	2	
16	09140-12020	NUT	2	

FIG.52

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FIG.52 SWIVEL BRACKET



Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	43111-95202-01J	BRACKET, swivel	1		to 43111-95203-01J
2	43111-95202-01T	BRACKET, swivel	1		E3, to 43111-95203-01T
3	22511-99000	GREASE NIPPLE	3		
4	09306-26003	BUSHING, steering	2		
5	43750-95201-01J	BRACKET, steering	1		to 43750-95202-01J
6	43750-95201-01T	BRACKET, steering	1		E3, A: 2-10.5φ to 43750-95202-01T
7	43750-95220-01T	BRACKET, steering to 43750-95221-01T	1		E3, A: 2-(3/8-24UNF-2B) threads

FIG.53

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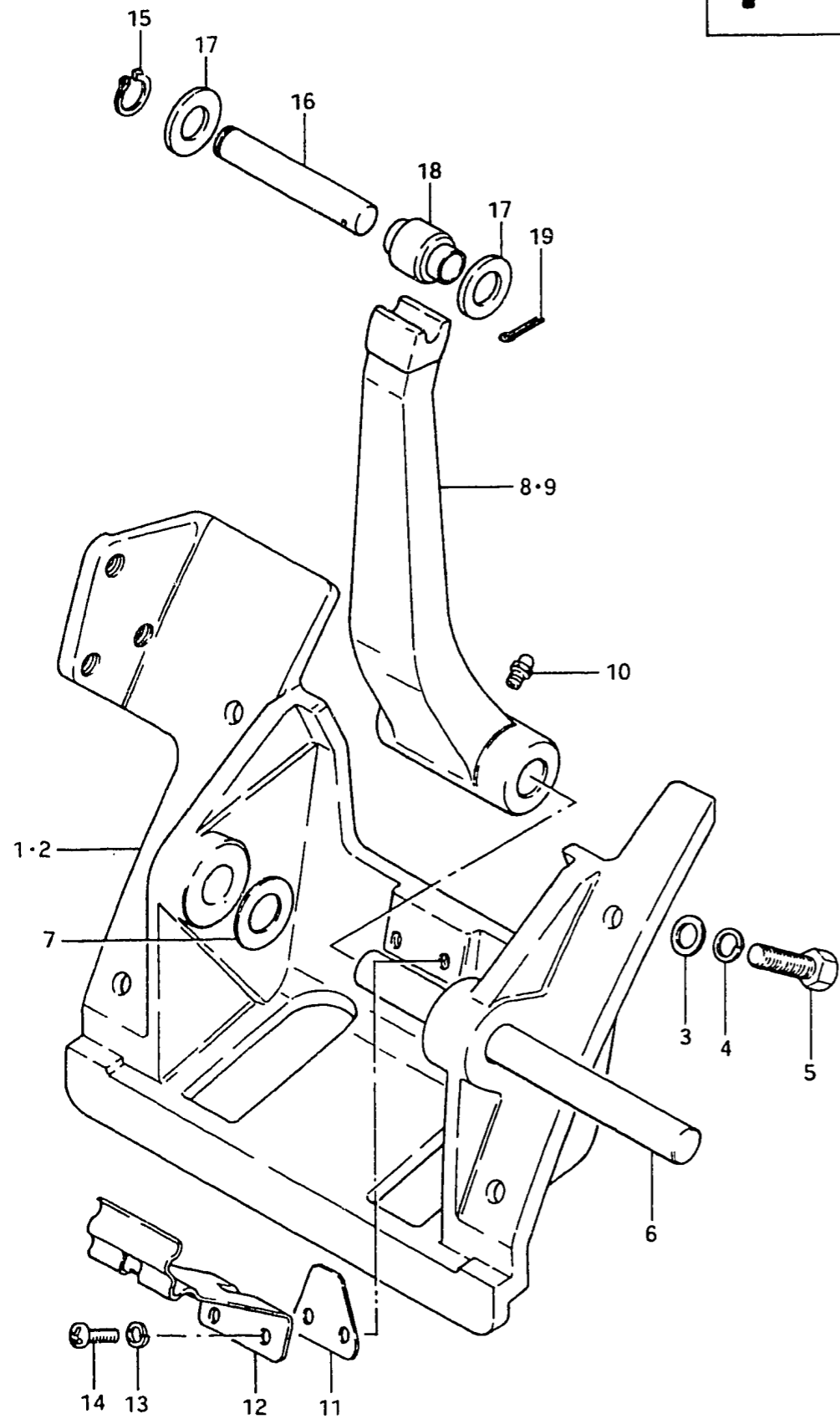


FIG.53 CYLINDER SUPPORT

Ref. No.	Part No.	Description	Q'ty	Remarks
1-1	48111-95500-01J	BRACKET, cylinder support to 48111-95501-01J	1	~DT85F-10973
1-2	48111-95501-01J	BRACKET, cylinder support	1	
2-1	48111-95500-01T	BRACKET, cylinder support	1	to 48111-95501-01T
2-2	48111-95501-01T	BRACKET, cylinder support	1	-E3
3	09160-10040	WASHER (10.5x18x1.6)	4	
4	09162-10002	LOCK WASHER	4	
5	09100-10123	BOLT (10x35)	4	
6	48121-95500	SHAFT, cylinder	1	
7	09160-15026	WASHER (15x30x2)	2	
8-1	48161-95500-01J	ARM, trairling lock	1	to 48161-95501-01J
8-2	48161-95501-01J	ARM, trairling lock	1	
9-1	48161-95500-01T	ARM, trairling lock	1	to 48161-95501-01T
9-2	48161-95501-01T	ARM, trairling lock	1	-E3
10	22511-99000	GREASE NIPPLE	1	
11	48166-95991	OPEN STOPPER	1	
12	48165-95501	STOPPER, lock arm	1	
13	09162-05002	LOCK WASHER	2	
14	09125-05025	SCREW	2	
15	09380-12002	CIRCLIP	2	
16	48321-95500	PIN, piston rod	2	
17	48325-95500	SPACER (15.1x30x4)	4	
18	09319-12020	BUSHING	2	
19	09204-01002	COTTER PIN	2	

FIG.54

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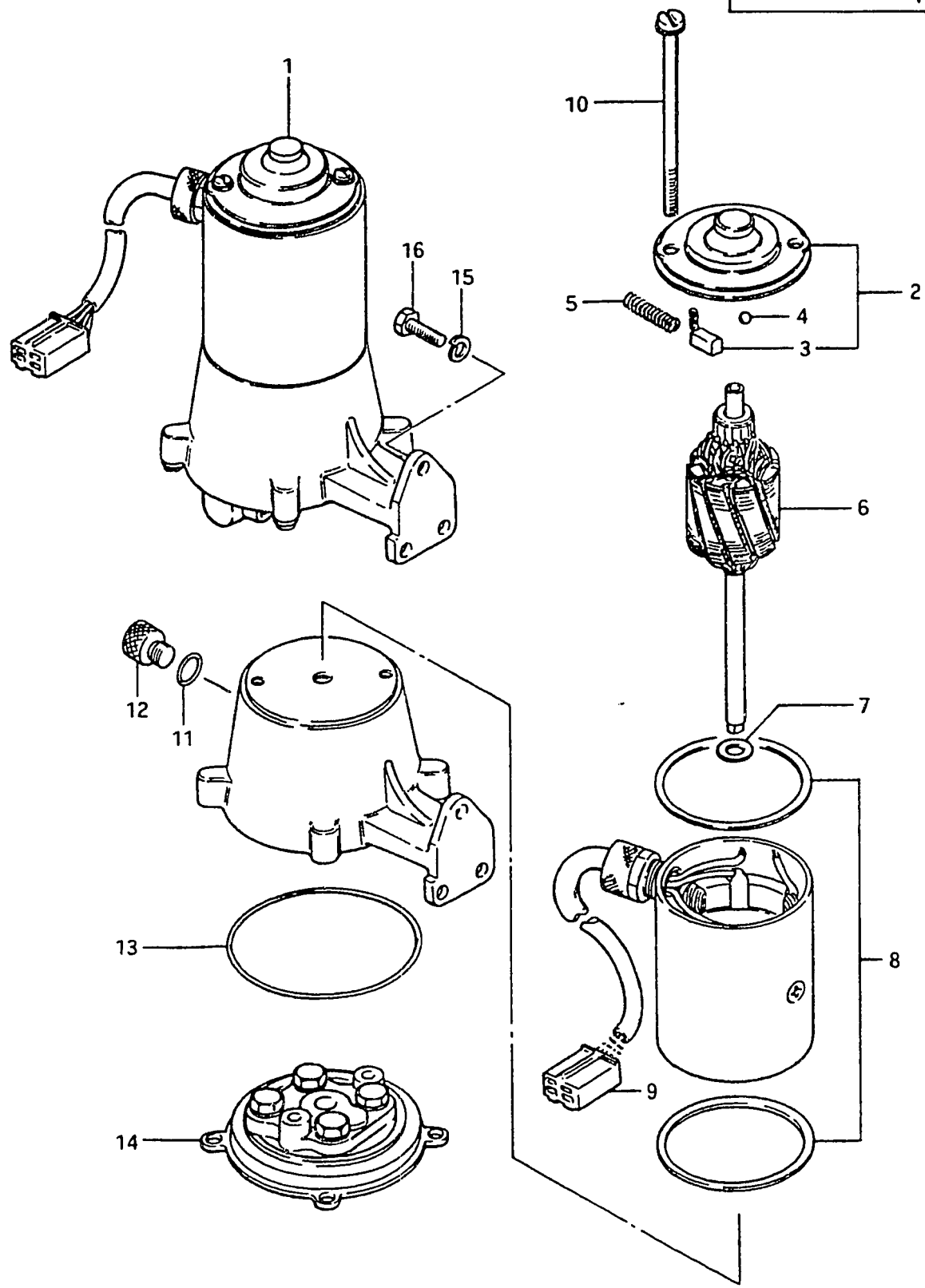


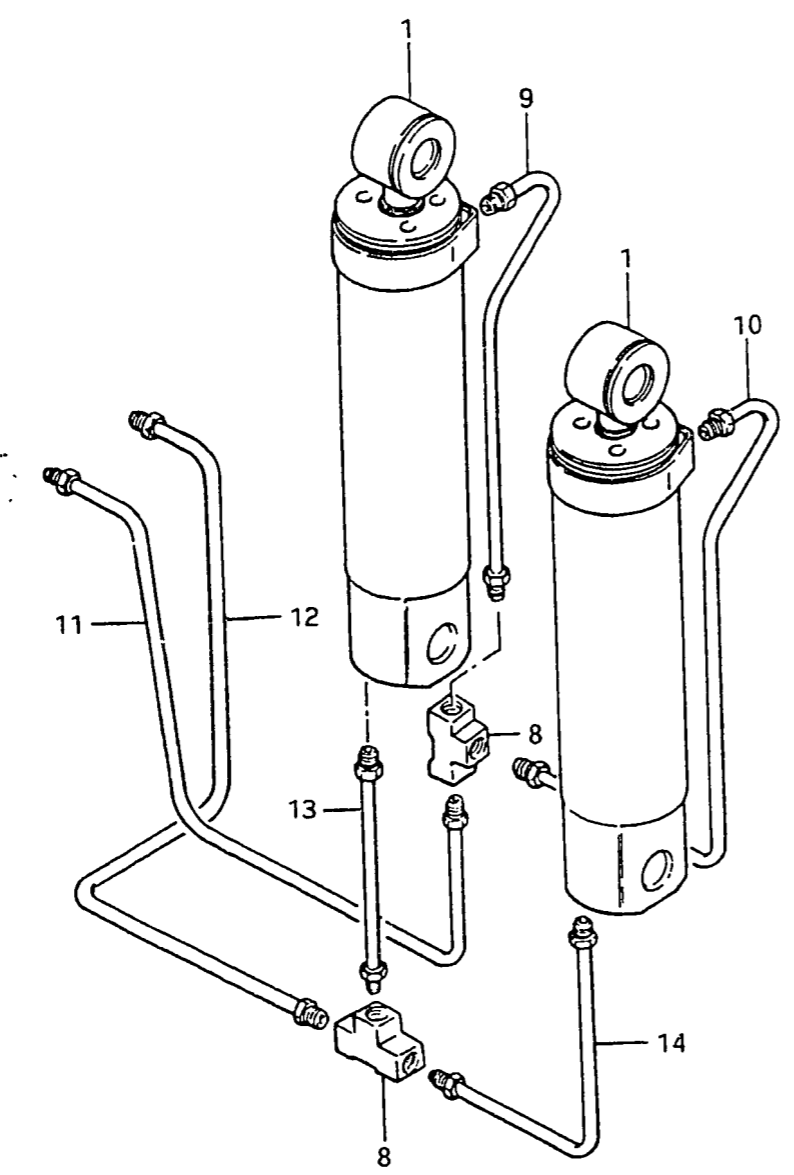
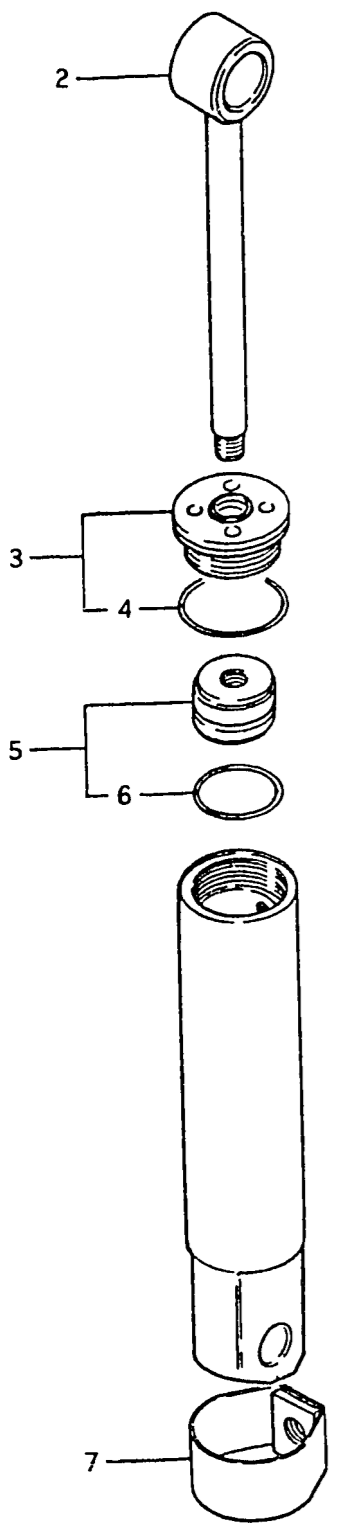
FIG.54 POWER UNIT

Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	48500-95500-01J	POWER UNIT ASSY, power trim	1		
2	48510-95500	•HEAD ASSY, motor	1		
3	48533-95500	••BRUSH SET	1		
4	06111-05004	•BALL	1		
5	48535-95500	•SPRING SET	1		
6	48540-95500	•ARMATURE	1		
7	48531-95500	•THRUST WASHER SET	1		
8	4853 -95500	•GASKET SET	1		
9	48528-95500	•CONNECTOR, wiring harness	1		
10	48550-95500	•BOLT SET	1		
11	09280-08006	•O RING	1		
12	48573-95500	•CAP	1		
13	48585-95500	•O RING	1		
14	48502-95500	•VALVE BODY	1		
15	09162-08003	LOCK WASHER	3		
16	09100-08154	BOLT (8x22)	3		

FIG. 55

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FIG. 55 TRIM CYLINDER



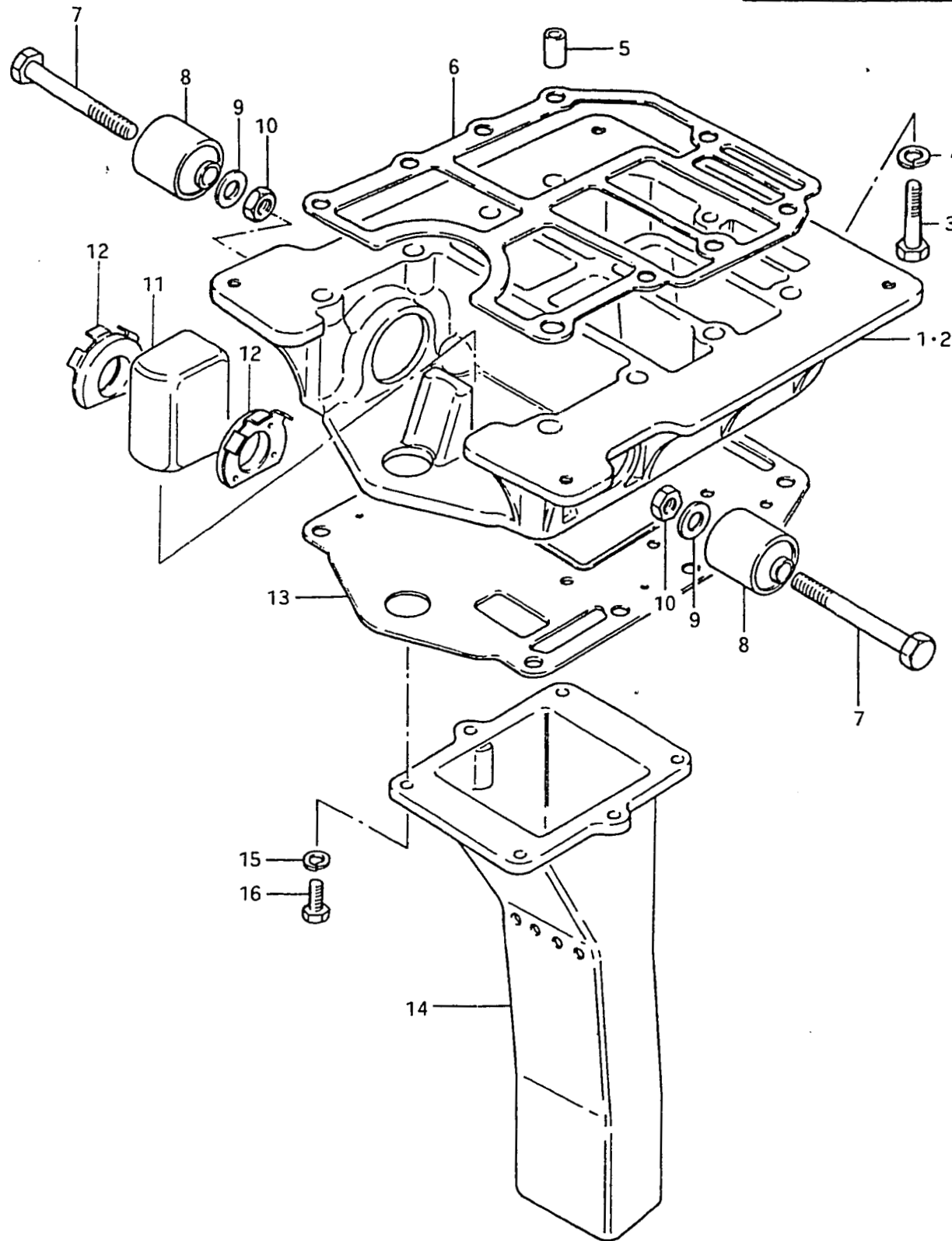
Ref. No.	Part No.	Description	Q'ty	Remarks
1	48600-95500-01J	TRIM CYLINDER ASSY	2	to 48600-95510-01J
2	48610-95500	·PISTON ROD	2	
3	48630-95500	·HEAD ASSY, cylinder	2	
4	48633-95500	··O RING	2	
5	48620-95500	·PISTON	2	
6	48627-95500	··O RING	2	
7	48670-95500-01J	·BAND, cylinder	2	
8	48711-95510	CONNECTOR, three way	2	from 48711-95500
9	48760-95510	TUBE (1)	1	from 48721-95500
10	48770-95510	TUBE (2)	1	from 48722-95500
11	48750-95510	TUBE (3)	1	from 48723-95500
12	48720-95510	TUBE (4)	1	from 48724-95500
13	48740-95510	TUBE (5)	1	from 48725-95500
14	48730-95510	TUBE (6)	1	from 48726-95500



FIG.56

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FIG.56 ENGINE HOLDER

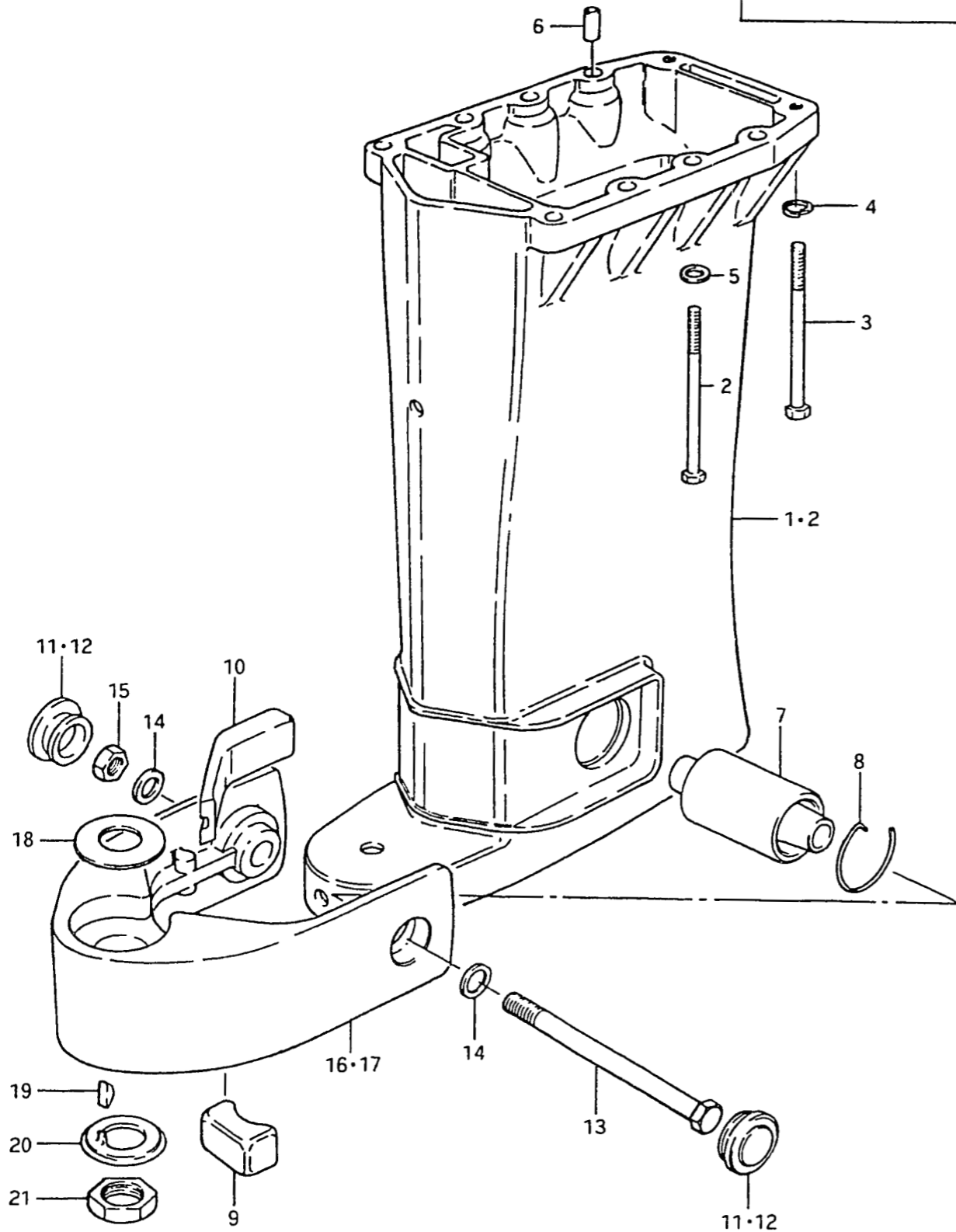


Ref. No.	Part No.	Description	Q'ty	Remarks
1	51111-95201-01J	HOLDER, engine	1	to 51111-95202-01J
2	51111-95201-01T	HOLDER, engine	1	E3, to 51111-95202-01T
3	09100-08100	BOLT, engine holder (8x35)	2	
4	09162-08003	LOCK WASHER	2	
5	09205-11001	DOWEL PIN (11x14)	2	
6	51211-95200	GASKET, engine holder	1	to 51211-95201
7	09100-10112	BOLT, upper mounting (10x70)	2	
8-1	54130-95990	MOUNTING, upper	2	~DT85F-11799
8-2	54130-95500	MOUNTING, upper	2	from 54130-95990
9	09160-10040	WASHER (10.5x19x2.0)	2	
10	09140-10015	NUT	2	
11	54135-95200	MOUNTING, upper thrust	1	
12-1	54136-95500	STOPPER, upper mounting	2	to 54136-95501
12-2	54136-95501	STOPPER, upper mounting	2	
13	52113-95203	GASKET, housing	1	
14-1	52141-95501	TUBE, exhaust	1	
14-2	14211-95500	TUBE, exhaust	1	from 52141-95501
15	09162-06001	LOCK WASHER	6	
16	09100-06020	BOLT, exhaust tube (6x20)	6	

FIG. 57

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FIG. 57 DRIVE SHAFT HOUSING



Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	52111-95502-01J	HOUSING, driveshaft	1		to 52111-95503-01J
2	52111-95502-01T	HOUSING, driveshaft	1		E3, to 52111-95503-01T
3	09100-08136	BOLT, driveshaft housing	8		8x55
4	09162-08003	LOCK WASHER	7		
5	09160-08015	WASHER (8.5x16x1.2)	1		
6	09205-11001	DOWEL PIN	2		
7	54160-95500	MOUNTING, lower	1		
8	09387-46001	CLIP, mounting set	2		
9	54165-95200	MOUNTING, lower thrust	1		
10	54167-95500	MOUNTING, lower side	2		
11	09250-28001	CAP	2		
12	54311-95210	CAP	2		E3
13	09100-12019	BOLT, lower mounting	1		12x145
14	09160-12033	WASHER (12.5x22x2.5)	2		
15	09140-12020	NUT, lower mounting	1		
16	54210-95201-01J	BRACKET, lower mounting	1		
17	54210-95201-01T	BRACKET, lower mounting	1		E3
18	09160-25025	WASHER, pilot shaft	1		25x48x2.0
19	09420-05003	KEY, pilot shaft	1		
20	09166-25004	WASHER, pilot shaft lower	1		
21	09140-24008	NUT, pilot shaft	1		

FIG.58

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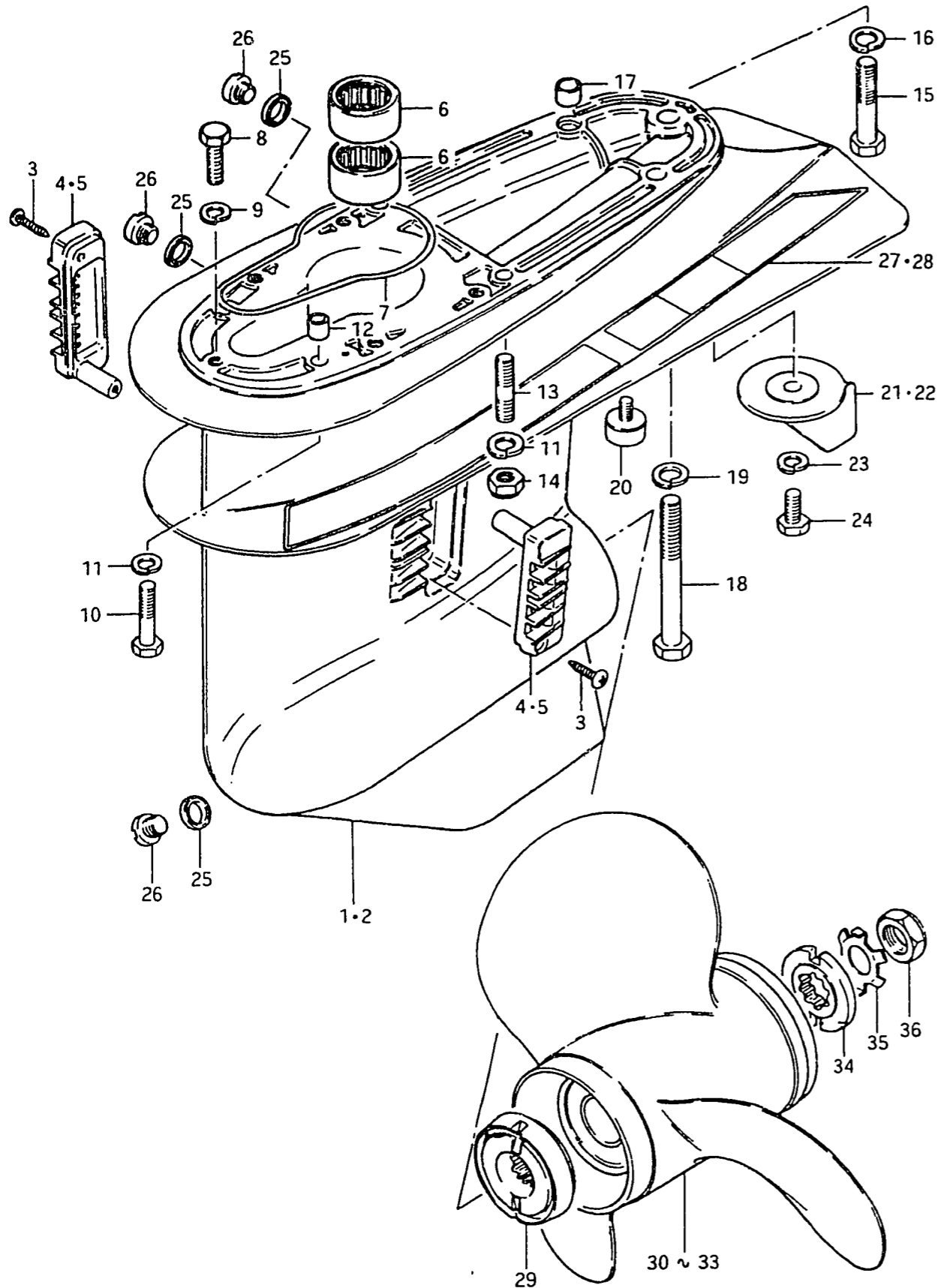


FIG.58 GEAR CASE

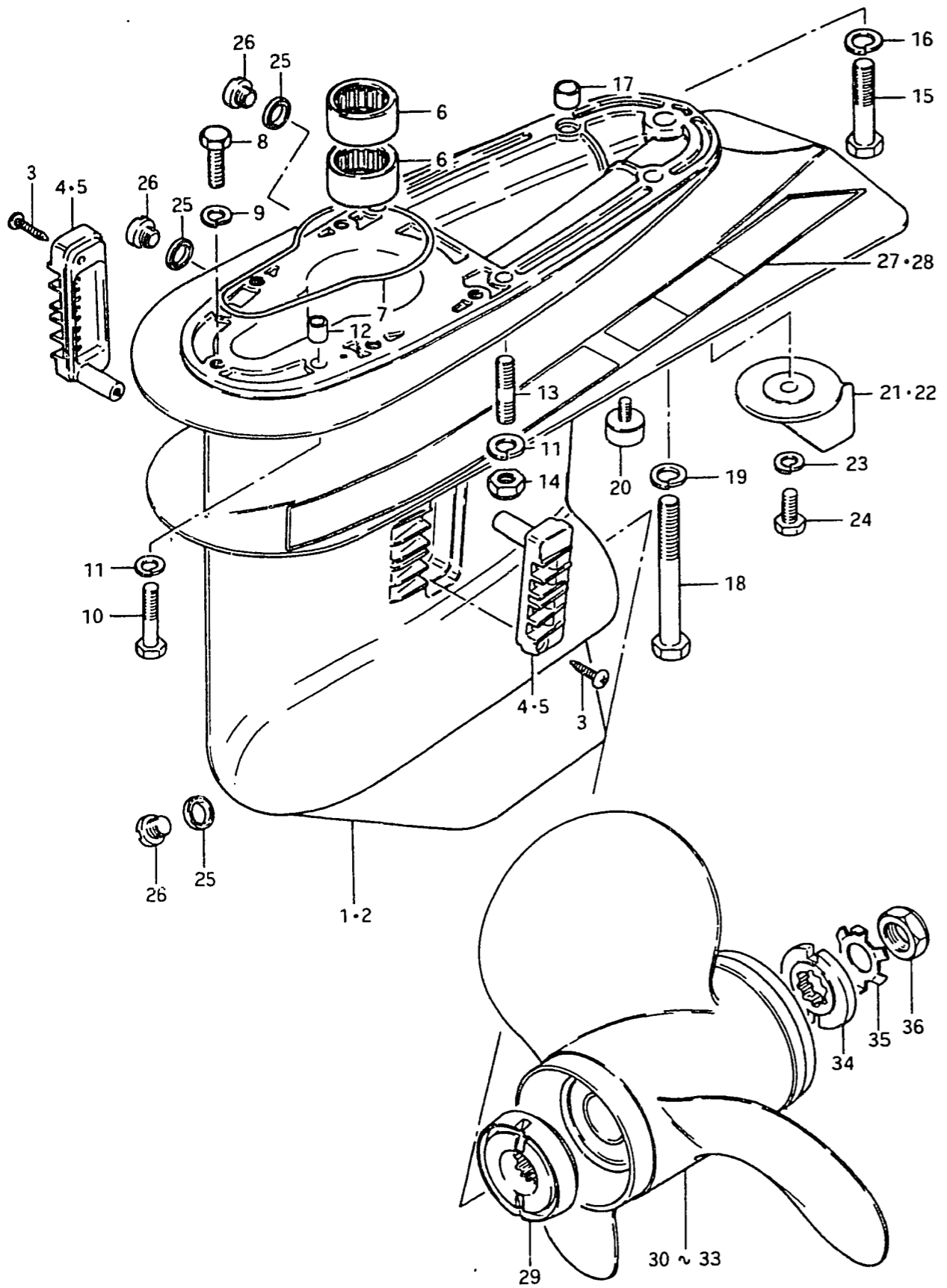
Ref. No.	Part No.	Description	Q'ty		Remarks
			F		
1-1	55100-95821-01J	CASE SET, gear	1		to 55100-95822-01J
1-2	55100-95822-01J	CASE SET, gear	1		~DT85-11921 to 55100-95823-01J
1-3	55100-95823-01J	CASE SET, gear	1		to 55100-95824-01J
2-1	55100-95821-01T	CASE SET, gear	1	E3	to 55100-95822-01J
2-2	55100-95822-01T	CASE SET, gear	1		to 55100-95823-01J
2-3	55100-95823-01T	CASE SET, gear	1		to 55100-95824-01J
3	03142-04259	•TAPPING SCREW	2		
4-1	17631-95200-01J	•FILTER, water	2		to 17631-95201-01J
4-2	17631-95201-01J	•FILTER, water	2		
5-1	17631-95200-01T	•FILTER, water	1	E3	to 17631-95201-01J
5-2	17631-95201-01T	•FILTER, water	1		
6	09263-29004	•BEARING, pinion	2		
7	55122-95500	SEAL, gear case	1		
8	09100-08112	BOLT (8x30)	1		
9	09162-08003	LOCK WASHER	1		
10	09100-08101	BOLT (8x40)	2		
11	09162-08003	LOCK WASHER	4		
12	09206-11001	DOWEL PIN (2) (8.4x11x12)	1		
13	09108-08070	STUD BOLT	2		
14	09159-08026	NUT	2		
15-1	09100-10091	BOLT (10x55)	2		to 09100-10149
15-2	09100-10149	BOLT (10x55)	2		
16	09162-10002	LOCK WASHER	2		
17	09206-13006	DOWEL PIN (1)(10.4x13x10)	1		
18	09100-10113	BOLT (10x100)	1		
19	09162-10002	LOCK WASHER	1		
20-1	55321-93140	ZINC, protection	1		
20-2	55321-93141	ZINC, protection	1		from 55321-93140
21	55125-95202-01J	TRIM TAB	1		
22	55125-95202-01T	TRIM TAB	1		E3
23	09162-08003	LOCK WASHER	1		
24	09100-08090	BOLT (8x16)	1		
25	09168-10004	GASKET	3		to 09168-10022
26	09248-10004	PLUG, drain	3		from 09248-10003

FIG.58

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FIG.58 GEAR CASE



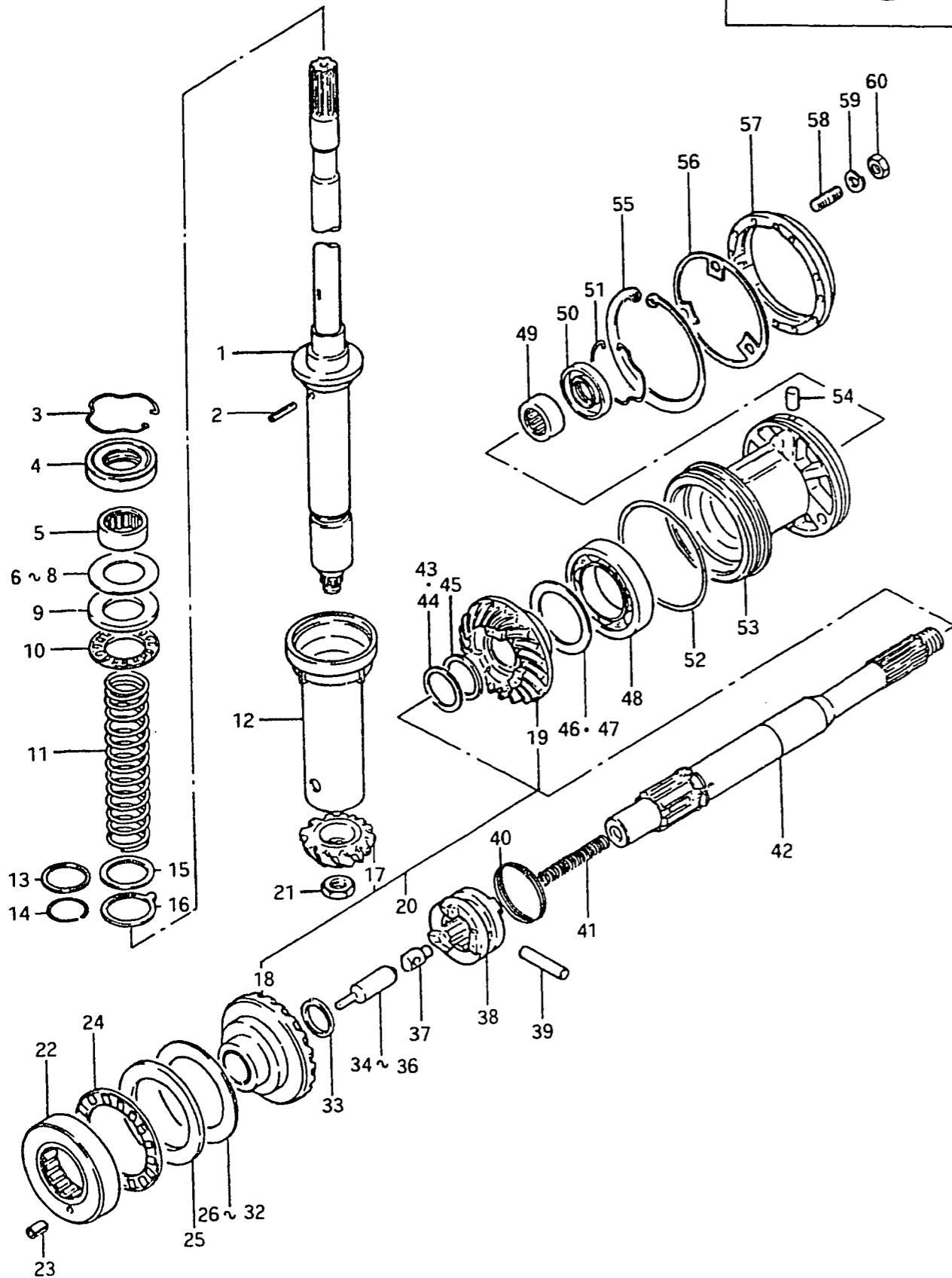
Ref. No.	Part No.	Description	Q'ty		Remarks
			F		
27	55141-95501	EMBLEM, gear case RH	1		
28	55151-95500	EMBLEM, gear case LH	1		
29	57635-95502	STOPPER, propeller bushing	1		
30	58100-95500-01T	PROPELLER (3x342.9x381)	1		U 1500
31	58100-95510-01T	PROPELLER (3x336.6x431.8)	1		U 1700, to 58100-95991-01T
32	58100-95520-01T	PROPELLER (3x330.2x482.6)	1		U 1900,STD to 58100-95990-01T
33	58100-95530-01T	PROPELLER (3x330.2x533.4)	1		U 2100
34	57633-95500	SPACER, propeller nut	1		
35	57635-95300	WASHER, nut lock	1		
36	09159-18004	NUT	1		

FIG.59

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FIG.59 TRANSMISSION

Q'ty



Ref. No.	Part No.	Description	F	Remarks
1-1	57110-95501	SHAFT, drive	1	to 57110-95502
1-2	57110-95502	SHAFT, drive	1	to 57110-95503
1-3	57110-95503	SHAFT, drive	1	to 57110-95504
2	09205-03022	PIN	1	DT85F-11922~
3	09387-45001	RING, oil seal	1	
4-1	09289-20007	OIL SEAL, drive shaft	1	to 09289-20008
4-2	09289-20008	OIL SEAL, drive shaft	1	
5	09263-25025	BEARING, drive shaft	1	
6	09181-32010	SHIM (32x52x0.1)	AR(0~2)	
7	09181-32011	SHIM (32x52x0.2)	AR(0~2)	
8	09181-32012	SHIM (32x52x0.5)	AR(0~2)	
9	09160-32005	THRUST WASHER (32x52x4.25)	1	
10	09269-30008	BEARING, thrust	1	
11-1	09440-30002	SPRING (L:150)	1	to 09440-30003 ~DT85F-11921
11-2	09440-30003	SPRING (L:156)	1	
12-1	57133-95500	COLOR, spring	1	to 57133-95501
12-2	57133-95501	COLOR, spring	1	
13	08211-30362	THRUST WASHER (T:1.5)	1	
14	09380-30001	CIRCLIP	1	
15	09160-30027	THRUST WASHER, upper	1	30x40x3, from 09160-30026
16	09167-31001	THRUST WASHER, lower	1	DT85F-11922~
17	57311-95502	PINION	1	
18	57510-95502	GEAR, forward	1	to 57300-95810
19	57521-95501	GEAR, reverse	1	
20	57300-95810	PINION, gear set	1	to 57300-95811
21	09140-14021	NUT	1	

FIG. 59

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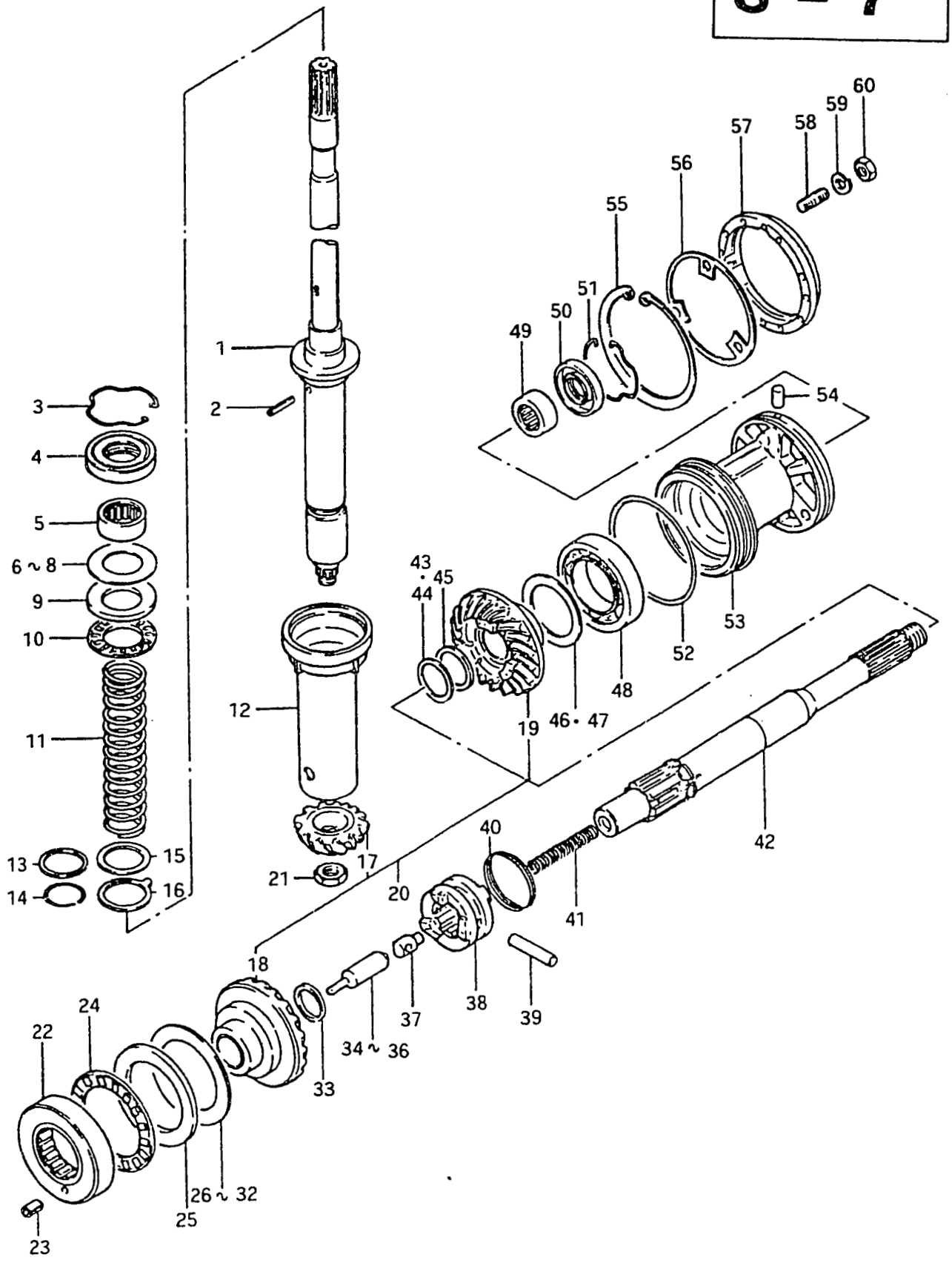


FIG. 59 TRANSMISSION

Ref. No.	Part No.	Description	Q'ty	Remarks
22	09269-45001	BEARING, forward gear lial	1	
23	09205-05006	PIN	1	
24	09269-60001	BEARING, thrust	1	
25	09160-60002	THRUST WASHER	1	60x85x4.2
26	09160-60003	WASHER (60x85x1)	AR (0~1)	
27	09160-60004	WASHER (60x85x1.1)	AR (0~1)	
28	09160-60005	WASHER (60x85x1.2)	AR (0~1)	
29	09160-60006	WASHER (60x85x1.3)	AR (0~1)	
30	09160-60007	WASHER (60x85x1.4)	AR (0~1)	
31	09160-60008	WASHER (60x85x0.8)	AR (0~1)	
32	09160-60009	WASHER (60x85x0.9)	AR (0~1)	
33-1	09181-25017	THRUST WASHER (25x31x4)	1	to 09181-25018
33-2	09181-25018	THRUST WASHER (25x31x4.5)	1	When replace 09181-25017 to 09181-25018, remove 08221-28365 (T:0.5).
34	57631-95500	ROD, push (L:62)	1	to 57631-95501
35	57631-95510	ROD, push (L:61.5)	1	to 57631-95511
36	57631-95520	ROD, push (L:62.5)	1	to 57631-95521
37	57632-95500	PIN, push	1	
38-1	57621-95503	SHIFTER, clutch dog	1	to 57621-95504
38-2	57621-95504	SHIFTER, clutch dog	1	to 57621-95505
38-3	57621-95505	SHIFTER, clutch dog	1	to 57621-95990
39	09209-06038	PIN	1	
40-1	09440-45002	SPRING, shifter (d:1.4φ)	1	to 09440-45003
40-2	09440-45003	SPRING, shifter (d:1.6φ)	1	
41	09440-08017	SPRING, return	1	
42-1	57610-95502	SHAFT, propeller	1	to 57610-95503 ~DT85F-10113
42-2	57610-95503	SHAFT, propeller	1	

FIG. 59

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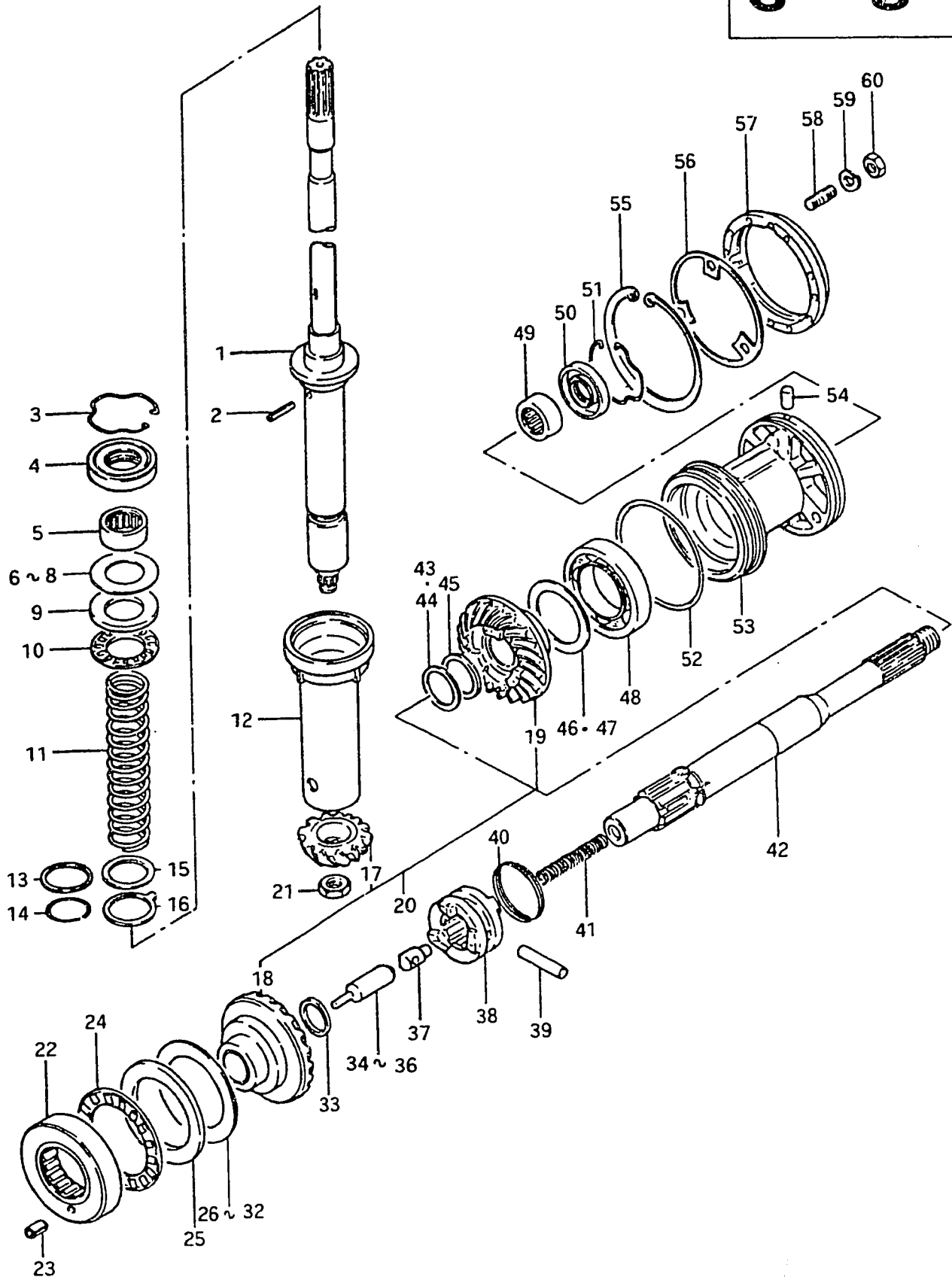


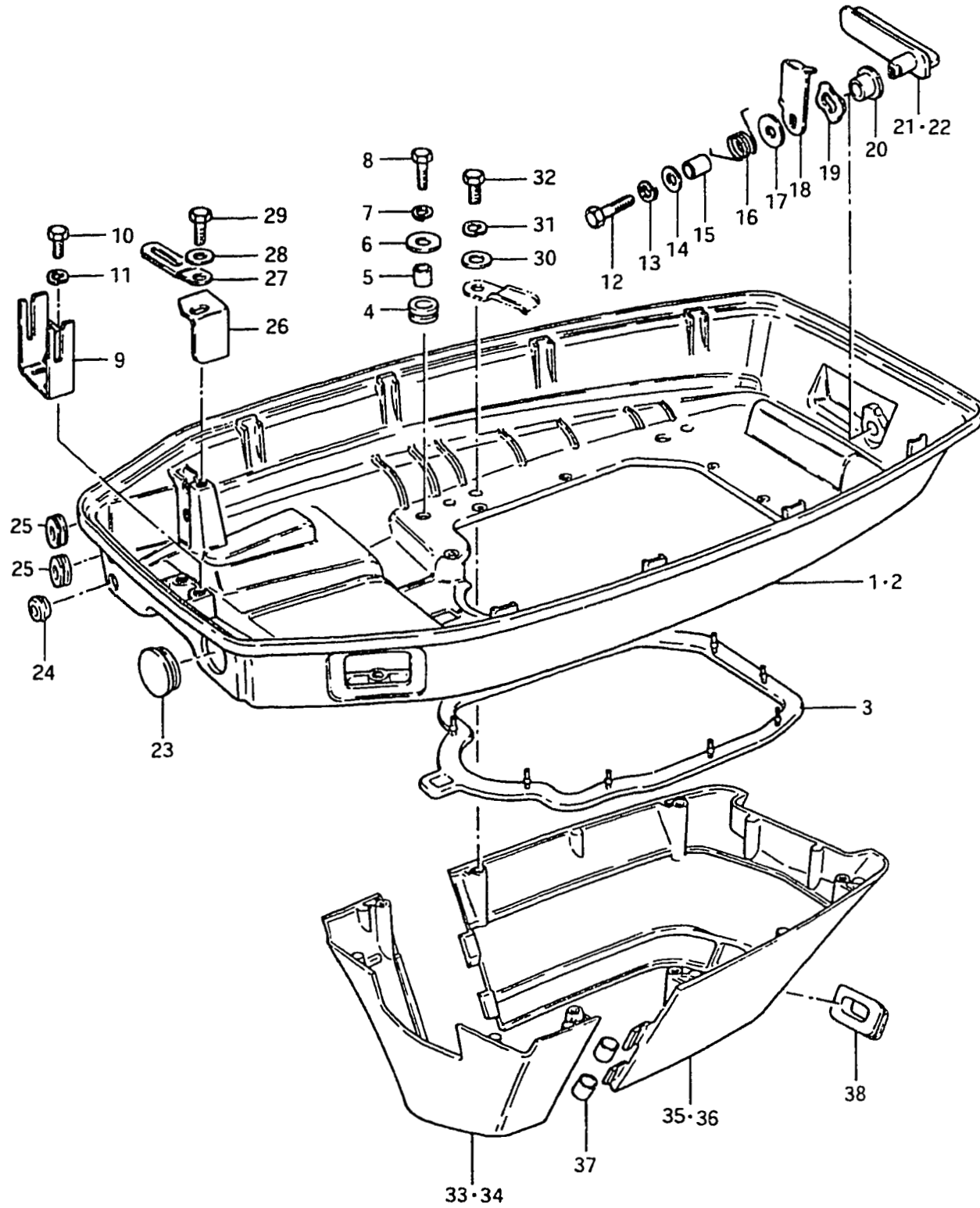
FIG. 59 TRANSMISSION

Ref. No.	Part No.	Description	Q'ty	F	Remarks
43	08221-28365	SHIM (T:0.5)	AR(0~2)		
44	08221-28364	SHIM (T:0.2)	AR(0~2)		
45	08211-28365	THRUST WASHER (T:2.5)	1		
46	09181-45001	SHIM (45x58x0.5)	AR(0~2)		
47	09181-45002	SHIM (45x58x0.2)	AR(0~2)		
48	08113-60090	BEARING, reverse gear	1		
49-1	09263-28011	BEARING, propeller shaft	1	DT85F-10113	
49-2	09263-28011	BEARING, propeller shaft	2		
50-1	09289-28005	OIL SEAL, propeller shaft	1	to 09289-28006	
50-2	09289-28006	OIL SEAL, propeller shaft	1		
51	09387-52001	RING	1		
52	09280-85001	O RING	1		
53-1	56121-95501	HOUSING, propeller shaft	1	to 56121-95502	
53-2	56121-95502	HOUSING, propeller shaft	1		to 56121-95503
54	09202-04008	PIN	1		
55	09381-98001	RING, housing	1		
56	56122-95500	WASHER, housing (T:3)	1		
57-1	58161-95501	SEAL RING (L:15)	1	to 58161-95502	
57-2	58161-95502	SEAL RING (L:21)	1		
58	09108-05007	STUD BOLT	3		
59	09162-05002	LOCK WASHER	3		
60	09140-05001	NUT	3		

FIG.60

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FIG.60 LOWER COVER



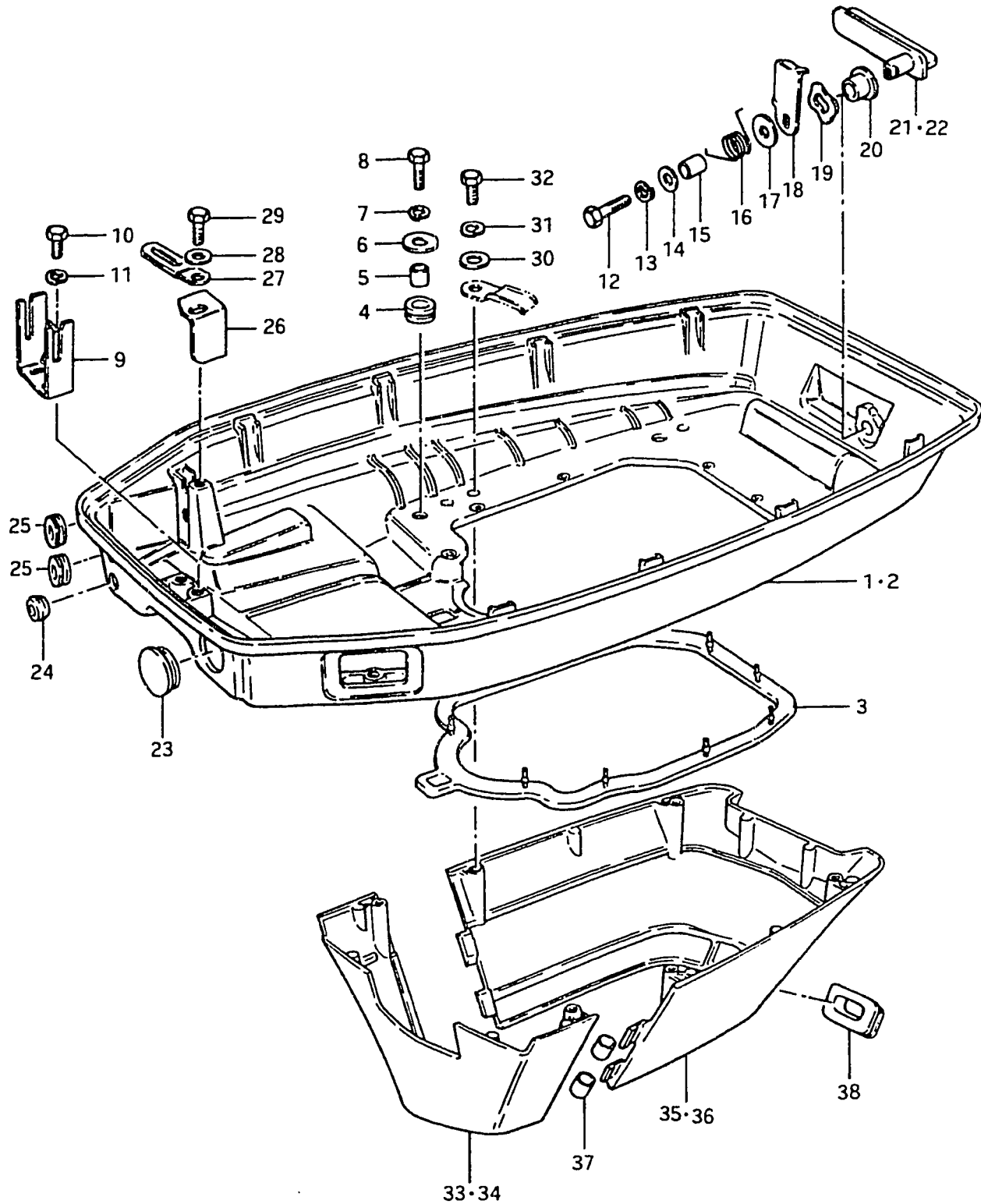
Ref. No.	Part No.	Description	Q'ty	F	Remarks
1-1	61111-95500-01J	COVER, lower	1	}	to 61111-95501-01J ~DT85F-11001
1-2	61111-95501-01J	COVER, lower	1		to 61111-95502-01J
2-1	61111-95500-01T	COVER, lower	1	}	to 61111-95501-01T
2-2	61111-95501-01T	COVER, lower	1		to 61111-95502-01T
3	61113-95202	SEAL, lower cover	1		
4	09320-1C011	CUSHION, lower cover	4		
5	09180-06006	SPACER, lower cover	4		6.8x10x11.5
6	09160-06047	WASHER (6.5x22x2)	4		
7	09162-06001	LOCK WASHER	2		
8	09100-06089	BOLT (6x25)	4		
9	61116-95501	BRACKET, under cover	1		
10	09100-06058	BOLT (6x15)	2		
11	09162-06001	LOCK WASHER	2		
12	09100-06089	BOLT (6x25)	1		6x25
13	09162-06001	LOCK WASHER	1		
14	09160-06015	WASHER (6.5x13x1)	1		
15	09180-06089	SPACER (6.1x9x9)	1		
16	09448-12006	SPRING, hook lever	1		
17	09160-06046	WASHER (6.5x20x1.5)	1		
18	61631-95500	HOOK, lower cover	1		
19	09164-13005	WAVE WASHER	1		
20	09306-13002	BUSHING, hook lever	1		
21-1	61633-95200-01J	LEVER, hook	1		to 61633-95201-01J
21-2	61633-95201-01J	LEVER, hook	1		
22-1	61633-95200-01T	LEVER, hook	1	}	to 61633-95201-01T
22-2	61633-95201-01T	LEVER, hook	1		E3
23	09250-30003	CAP, starter hole	1		
24	63725-95200	GROMMET, choke	1		
25-1	67331-95200	GROMMET, control cable	2		
25-2	67331-95201	GROMMET, control cable	2		from 67331-95200



FIG.60

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FIG.60 LOWER COVER

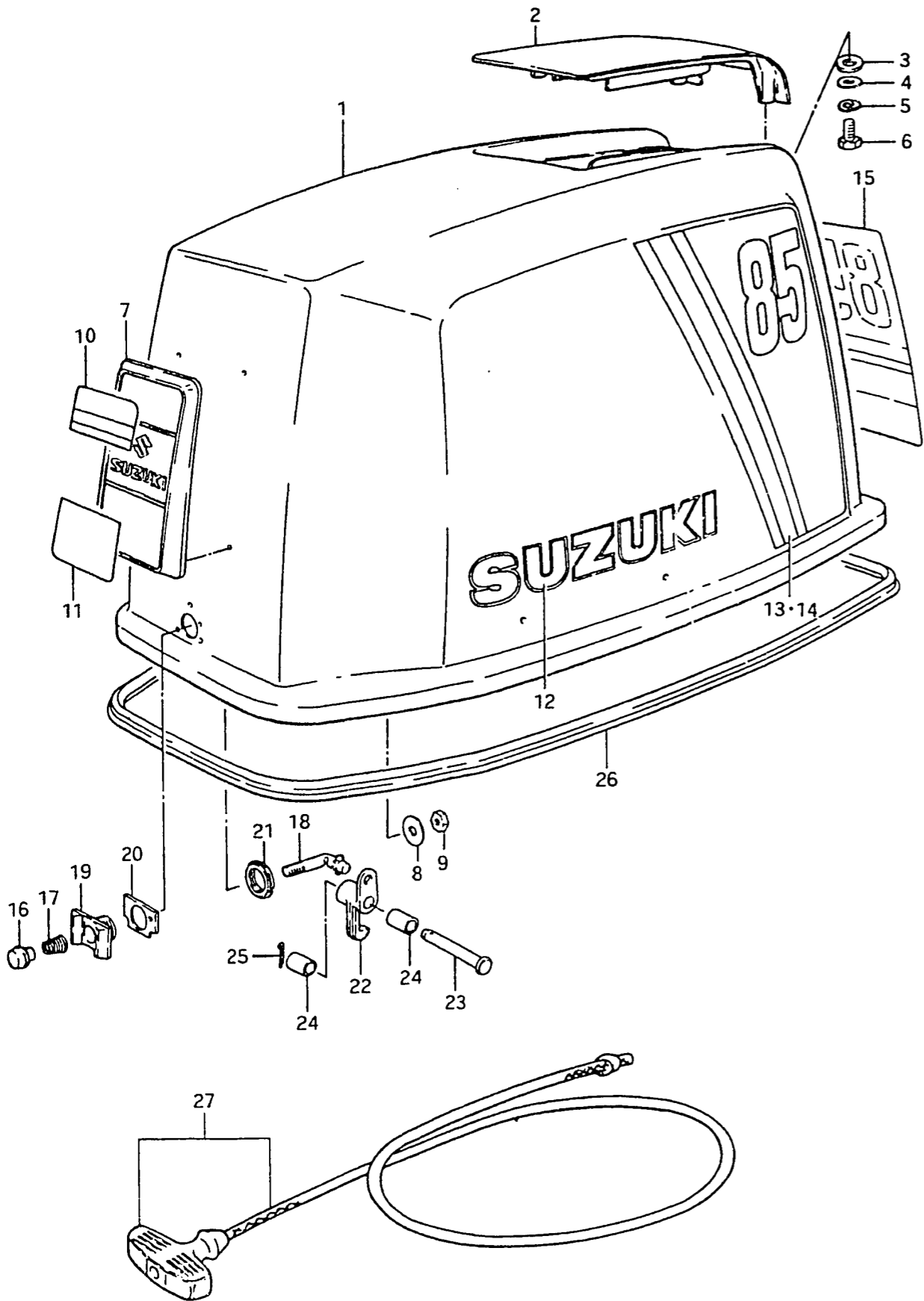


Ref. No.	Part No.	Description	Q'ty	F	Remarks
26	67273-95500	HOLDER, remote control cable	1		
27	09404-06401	CLAMP (L:50)	1		
28	09160-06047	WASHER (6.5x22x2)	1		
29	09100-06020	BOLT (6x20)	1		
30-1	09160-06015	WASHER (6.5x13x1)	6		
30-2	09160-06015	WASHER	8		
31-1	09162-06001	LOCK WASHER	6		
31-2	09162-06001	LOCK WASHER	8		
32-1	09100-06020	BOLT (6x20)	6		
32-2	09100-06020	BOLT	8		
33-1	61131-95200-01J	COVER, lower front to (61131-95201-01J)+(61141-95202-01J)	1		~DT85F-11896
33-2	61131-95201-01J	COVER, lower front	1		
34-1	61131-95200-01T	COVER, lower front to (61131-95201-01T)+(61141-95202-01T)	1		E3
34-2	61131-95201-01T	COVER, lower front	1		
35-1	61141-95201-01J	COVER, lower rear to (61141-95202-01J)+(61131-95201-01J)	1		
35-2	61141-95202-01J	COVER, lower rear	1		
36-1	61141-95201-01T	COVER, lower rear to (61141-95202-01T)+(61131-95201-01T)	1		
36-2	61141-95202-01T	COVER, lower rear	1		
37	09344-15005	PROTECTOR	4		
38	61142-95200	GROMMET	1		

FIG.61

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FIG.61 ENGIEN COVER



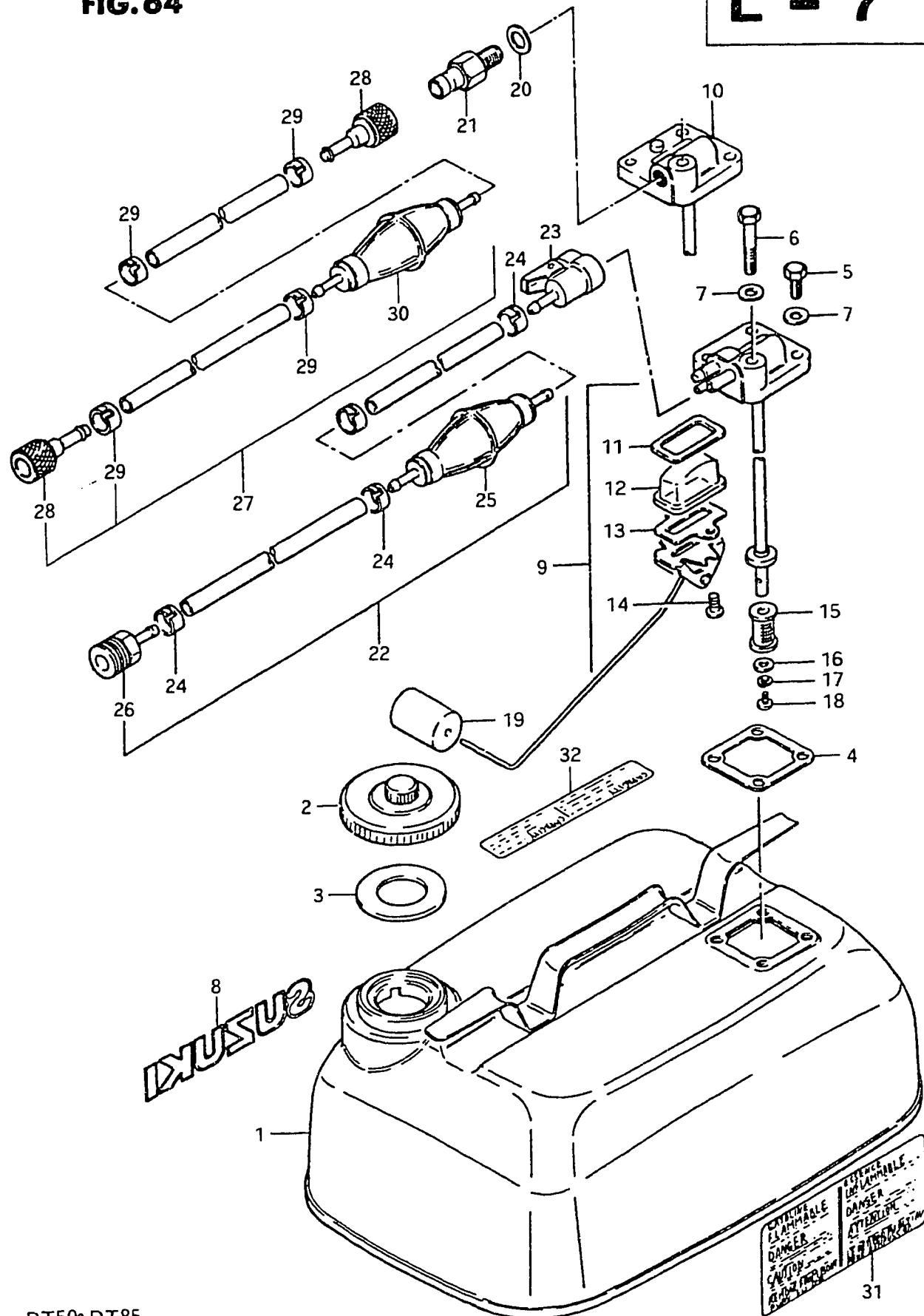
Ref. No.	Part No.	Description	Q'ty	F	Remarks
1-1	61400-95831-01T	COVER SET, engine	1		to 61400-95832-01T
1-2	61400-95832-01T	COVER SET, engine	1		
1-3	61400-95833-01T	COVER SET, engine	1		from 61400-95832-01T to 61400-95834-01T
2	61431-95201-01T	•HANDLE, tilt up	1		from 61431-95200-01T
3	09161-06008	•WASHER (6.5x13x1)	2		
4	09160-06036	•WASHER (6.5x18x1.5)	3		
5	09162-06001	•LOCK WASHER	3		
6	09100-06019	•BOLT (6x16)	3		
7	61420-95500	•EMBLEM, front	1		
8	09160-05024	•WASHER (5.5x16x1.5)	4		
9	09140-05001	•NUT	4		
10	61422-95500	•MARK, upper	1		
11	61423-95500	•MARK, lower	1		
12	61441-95500	•EMBLEM, side	2		to 61441-95530
13	61443-95500	•DECAL RH "85"	1		
14	61453-95500	•DECAL LH "85"	1		
15	61435-95500	•EMBLEM, rear "85"	1		
16	61660-95500	•KNOB, hook unfasten	1		from 61660-95500-01T
17	09441-12001	•SPRING	1		
18	61653-95501	•SHAFT, hook unfasten	1		
19	61651-95500	•HOLDER, hook spring to (61651-95501)+(61654-95500)	1		from 61651-95500-01T
20	61652-95500	•PACKING (T:2)	1		
21	09152-20001	•NUT	1		
22	61641-95500	•HOOK, front	1		
23	09200-06032	•PIN (L:61)	1		
24	09180-06078	•SPACER (6.1x8x15)	2		
25	09204-01002	•PIN	1		
26	61112-95501	SEAL	1		
27	18200-93000	GRIP ASSY	1		from 18200-93821



FIG. 64

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FIG. 64 FUEL TANK (NEW TYPE)

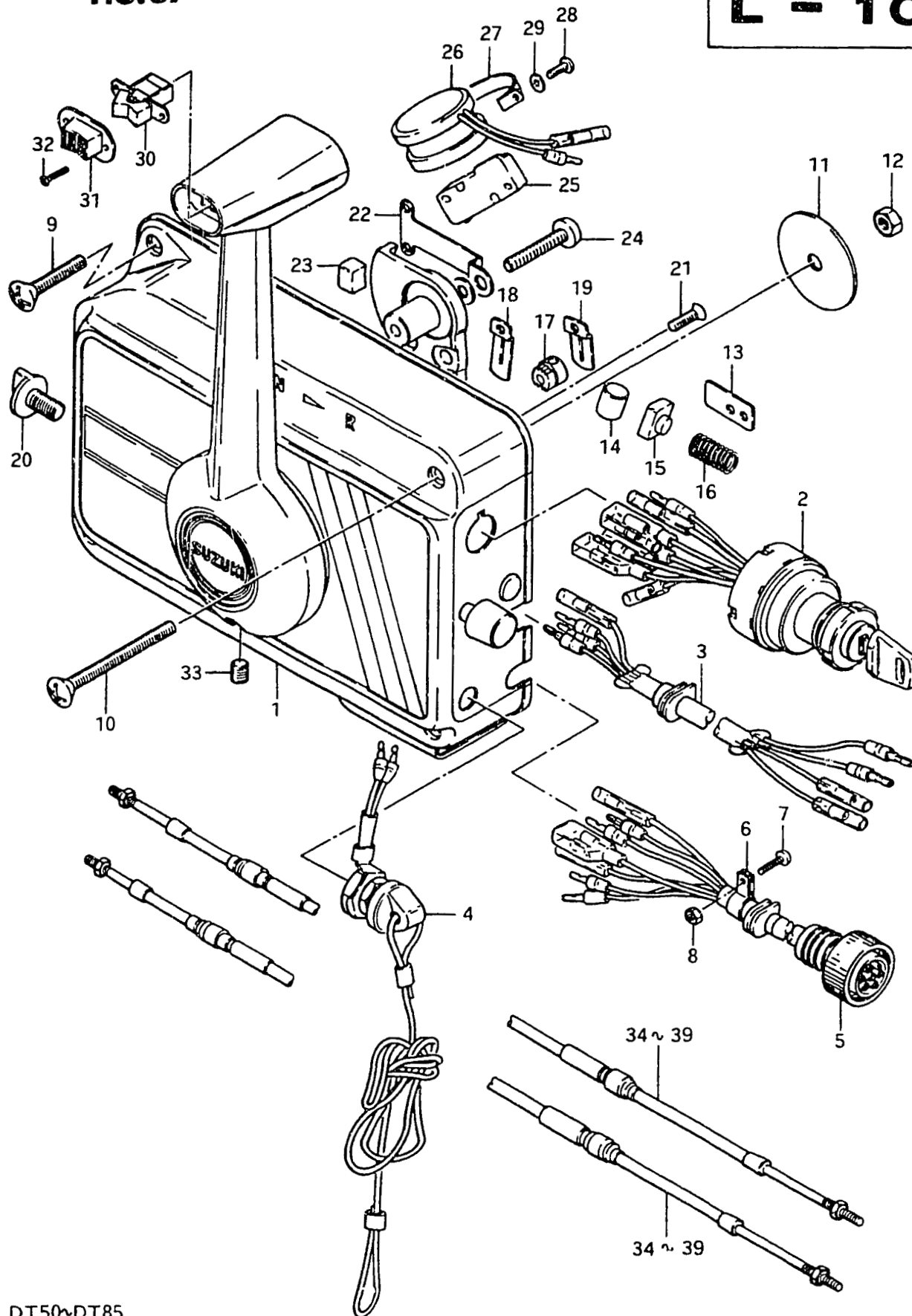


Ref. No.	Part No.	Description	Q'ty		Remarks
			50/65	85	
22-1	65700-98510	HOSE, fuel	1	-	to 65700-98511
22-2	65700-98511	HOSE, fuel	1	-	to 65700-98512
22-3	65700-98512	HOSE, fuel	1	-	to 65700-98513
23	65750-99700	•SOCKET	1	-	
24	09401-13402	•CLIP	4	-	
25-1	65770-99700	•PUMP, squeeze	1	-	to 65770-99701
25-2	65770-99701	•PUMP, squeeze	1	-	to 65770-99702
26-1	65750-98500	•SOCKET	1	-	to 65750-98501
26-2	65750-98501	•SOCKET	1	-	to 65750-98502
26-3	65750-98990	•SOCKET	1	-	from 65750-98502
27	65700-95511	HOSE, fuel (L:2550)	-	1	to 65700-95513
28	65750-95500	•SOCKET	-	2	
29	09401-13402	•CLIP	-	4	
30-1	65770-95500	•PUMP, squeeze	-	1	to 65770-95501
30-2	65770-95501	•PUMP, squeeze	-	1	
31-1	65316-93300	MARK, fuel caution	1	-	to 65316-93301
31-2	65316-93301	MARK, fuel caution	1	-	to 65316-93302
31-3	65316-93302	MARK, fuel caution	1	-	to 65316-93303
31-4	65316-93303	MARK, fuel caution	1	1	
32	65317-95200	MARK, fuel capacity	1	1	

FIG.67

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FIG.67 REMOTE CONTROL 3 (DT85)

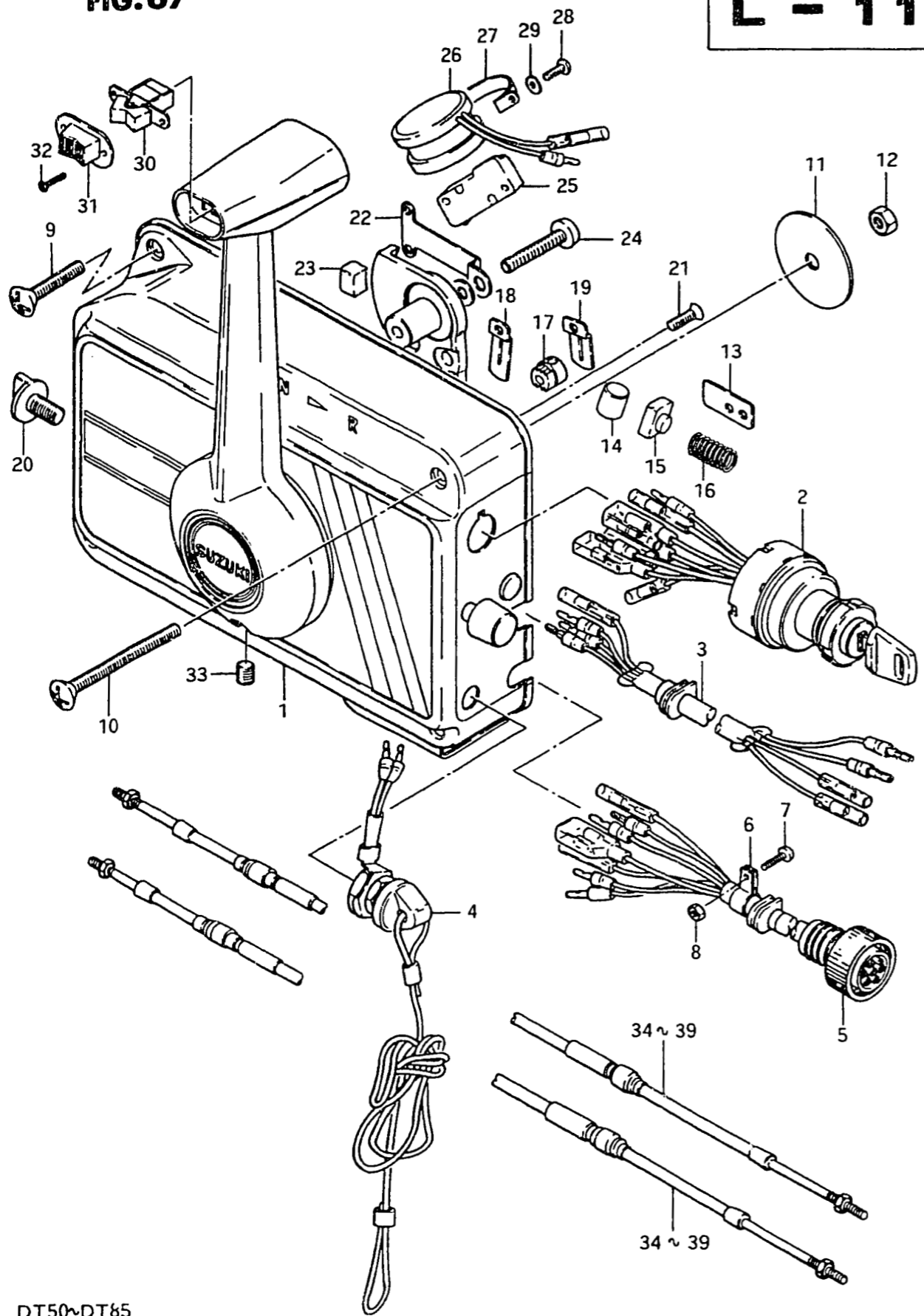


Ref. No.	Part No.	Description	Q'ty	F	Remarks
1-1	67200-95500-01T	REMO-CON BOX ASSY to (67200-95501-01T)+(36642-94700)	1		
1-2	67200-95501-01T	REMO-CON BOX ASSY	1		to 67200-95502-01T
1-3	67200-95320-01T	REMO-CON BOX ASSY	1		Exclude Ref.No.25~29 DT50/DT65 OPT
2	37110-95551	•SWITCH ASSY, ignition	1		from 37110-95550
3	36630-95551	•CABLE ASSY, trim relay	1		from 36630-95550
4-1	37820-95251	•SWITCH ASSY, emargency	1		
4-2	37820-95252	•SWITCH ASSY, emargency	1		from 37820-95251
5	36620-95550	•WIRING HARNESS (L:4900)	1		
6	36632-95500	•CLAMP	2		to 36632-95501
7	02112-04168	•SCREW	1		
8	08310-11048	•NUT	1		
9	02132-06408	•SCREW (L:40)	1		
10	02132-06758	•SCREW (L:75)	3		
11	09160-06047	•WASHER (6.5x22x2)	4		
12	08310-11068	•NUT	4		
13	67271-95500	•PLATE	2		
14	67253-95500	•ROLLER	1		
15	67254-95500	•BUSHING	1		
16	67255-95500	•SPRING	1		
17	67275-95500	•TRUNNION	2		
18	67272-95500	•RETAINER, clutch	1		
19	67274-95500	•RETAINER, throttle	1		
20	67232-95500	•KNOB, brake	1		
21	02122-04128	•SCREW	4		
22	67233-95500	•RETAINER	1		
23	67234-95500	•SHOE, friction	1		
24	02112-06358	•SCREW	1		

FIG.67

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FIG.67 REMOTE CONTROL 3 (DT85)



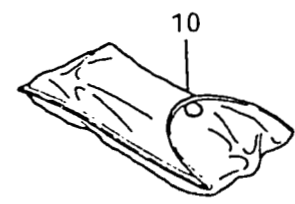
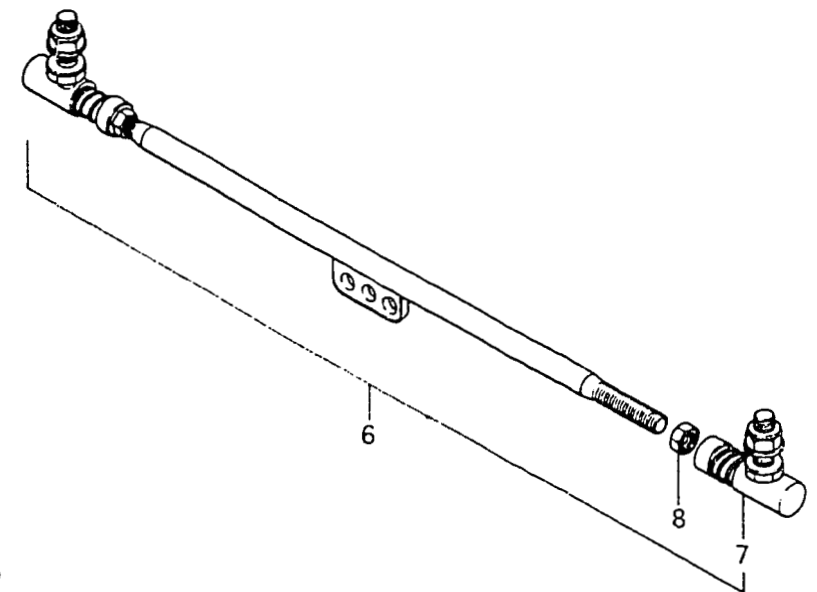
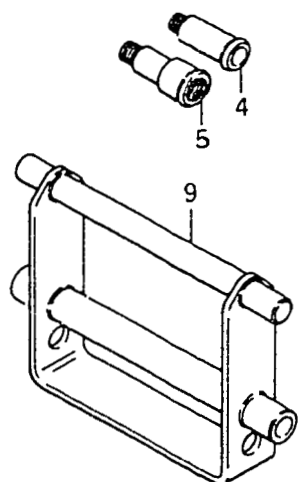
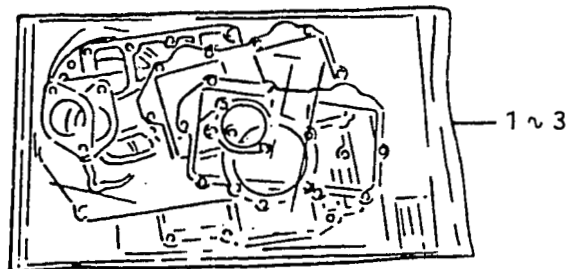
Ref. No.	Part No.	Description	Q'ty	Remarks
25-1	37721-95550	•SWITCH ASSY, neutral	1	
25-2	37721-95551	•SWITCH ASSY, neutral	1	from 37721-95550
26	38500-95502	•BUZZER ASSY, warning	1	from 38500-95501
27	38501-95500	•BAND	1	
28	02112-05088	•SCREW	11	
29	08323-31058	•LOCK WASHER	11	
30	37860-95550	•SWITCH ASSY, trim	1	
31	37864-95500	•CAP, switch	1	
32	09139-02003	•SCREW	2	
33	67249-95500	•SCREW	1	
34	67320-95750	CABLE ASSY, remote control	2	L:2500
35	67320-95740	CABLE ASSY, remote control	2	L:3000
36	67320-95730	CABLE ASSY, remote control	2	L:3500
37	67320-95720	CABLE ASSY, remote control	2	L:4000
38	67320-95710	CABLE ASSY, remote control	2	L:4500
39	67320-95200	CABLE ASSY, remote control	2	L:5000

OPT

FIG.68

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FIG.68 OPT : GASKET / TOOL SET



Q'ty

Ref. No.	Part No.	Description	Q'ty			Remarks
			50	65	85	
1-1	11400-95812	GASKET SET, engine	1	-	-	C,D, from 11400-95811 to 11400-95813
1-2	11400-95813	GASKET SET, engine	1	-	-	D
1-3	11400-95814	GASKET SET, engine	1	-	-	F, from 11400-95813 to 11400-95815
1-4	11400-95815	GASKET SET, engine	1	-	-	F, to 11400-95816
2-1	11400-95821	GASKET SET, engine	-	1	-	D,F, to 11400-95822
2-2	11400-95822	GASKET SET, engine	-	1	-	F
3-1	11400-95841	GASKET SET, engine	-	-	1	F, to 11400-95842
3-2	11400-95842	GASKET SET, engine	-	-	1	F, to 11400-95843
4	55181-95200	ATTACHMENT, flash hose	1	1	1	
5	55182-95200	ATTACHMENT, flash hose	1	1	1	E3
6	67600-95200	TIE ROD ASSY	1	1	-	
7	83450-93720	·BALL JOINT	1	1	-	
8	09140-12020	·NUT	2	2	-	
9	45490-95200	SHAFT, trailing attachment	2	2	-	
10-1	09800-00179	TOOL SET	1	1	1	to 09800-00805
10-2	09800-00805	TOOL SET	1	1	1	STD

FIG.69

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FIG.69 OPT : REGULATOR

Ref. No.	Part No.	Description	Q'ty		Remarks
			50~85		
1	32500-95721	REGULATOR ASSY, voltage	1		from 32500-95720
2	01107-06208	BOLT	2		
3	08321-21068	LOCK WASHER	2		DT50,DT65
4	08310-11068	NUT	2		
5	32800-95820	RECTIFIER & REGULATOR SET	1		DT85
6	01107-06258	·BOLT	2		
7	08322-21068	·WASHER	2		
8	08310-11068	·NUT	2		

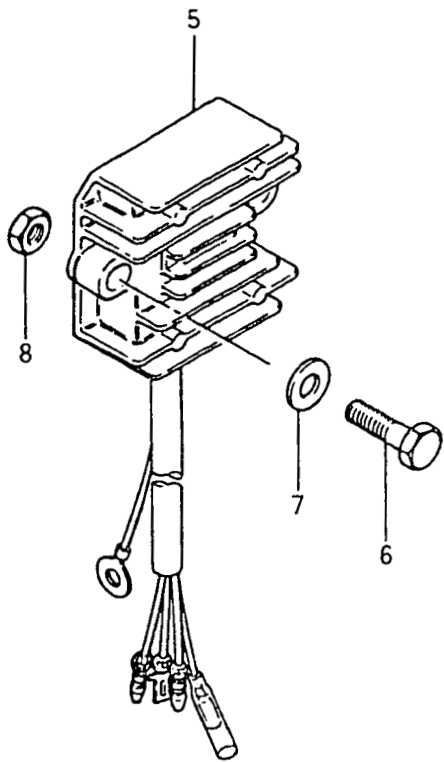
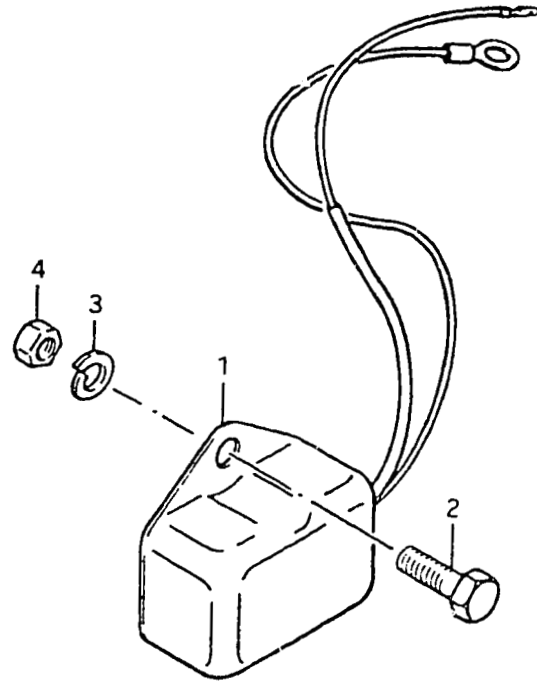
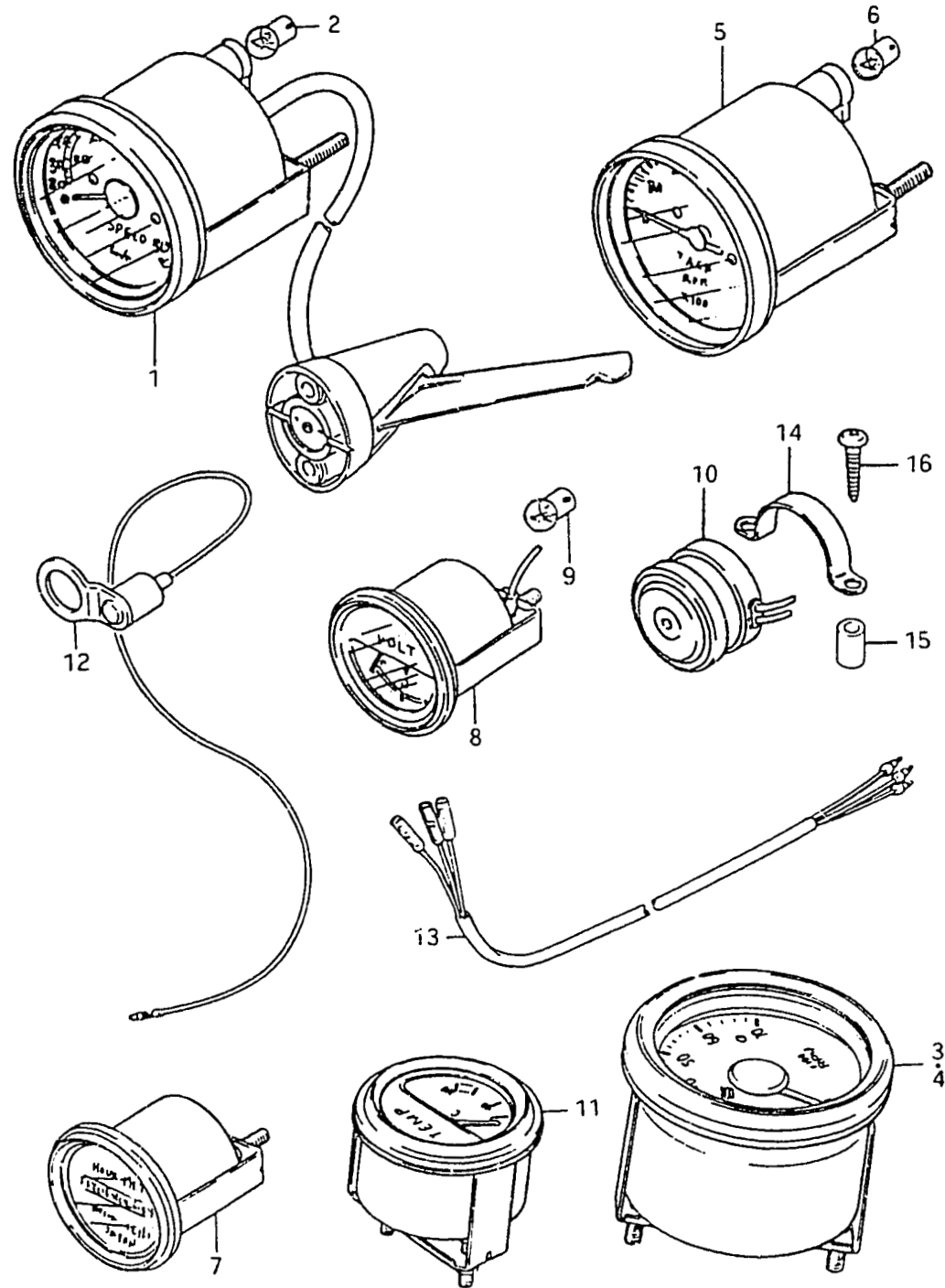




FIG.71

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FIG.71 OPT : METER

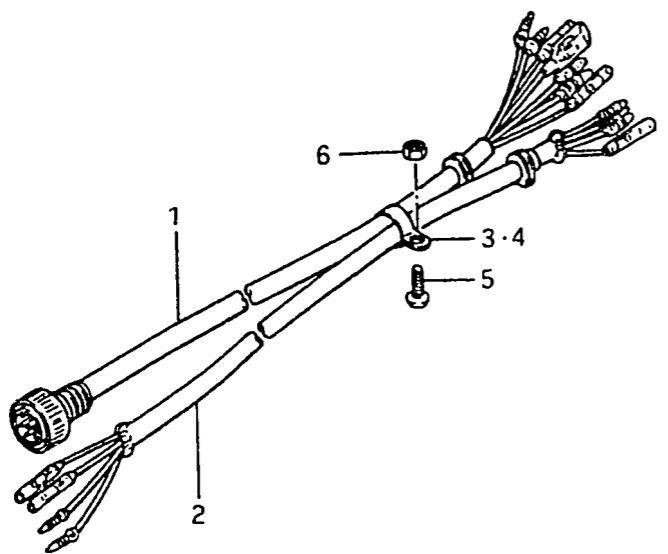


Ref. No.	Part No.	Description	Q'ty 50~85	Remarks
1	34100-95500	SPEEDOMETER ASSY to 34100-95501	1	} DT50,DT65,DT85
2	09471-12001	·BULB (12V,3.4W)	1	
3	34200-95710	TACHOMETER ASSY to (34200-95700)+(36852-25200)	1	DT50 (C)
4	34200-95700	TACHOMETER ASSY	1	DT50,DT65
5	34200-95500	TACHOMETER ASSY	1	} DT50,DT65,DT85
6	09471-12001	·BULB (12V,3.4W)	1	
7	34500-95501	HOUR METER ASSY from 34500-95500	1	
8	34600-95501	VOLT METER ASSY from 34600-95500	1	} DT50,DT65,DT85
9	09471-12001	·BULB (12V,3.4W)	1	
10	38500-95500	BUZZER, warning to 38500-95501	1	
11	34400-95721	THERMOMETER ASSY	1	} DT50,DT65
12	34850-95721	THERMO UNIT	1	
13	34201-95750	EXTENSION LEAD, tachometer	1	L:1000
14	38501-95500	BAND	1	} DT50,DT65,DT85
15	09180-06055	SPACER (6.3x9.3x16.5)	2	
16	03142-05309	TAPPING SCREW	2	

FIG.72

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FIG.72 OPT : WIRING HARNESS



Ref. No.	Part No.	Description	Q'ty	F	Remarks
1	36620-95550	WIRING HARNESS, extension	1		L:4900
2	36630-95551	WIRING HARNESS, control	1		L:5000 from 36630-95550
3	36632-95500	CLAMP (ALUMINIUM)	1		to 36632-95001 DT85
4	36632-95501	CLAMP (PLASTIC)	1		
5	02112-04168	SCREW	1		
6	08310-11068	NUT	1		
7	36630-93300	WIRING HARNESS, remo-con	1		L:650
8	36631-93750	CAP	1		
9	36620-95250	WIRING HARNESS, extension	1		L:5000
10	36659-93300	CLAMP, connector	1		DT50/DT65 for 67200-95300
11	09125-05025	SCREW	1		5x12
12	09160-05010	WASHER	1		5.5x10x0.8
13	09140-05001	NUT	1		

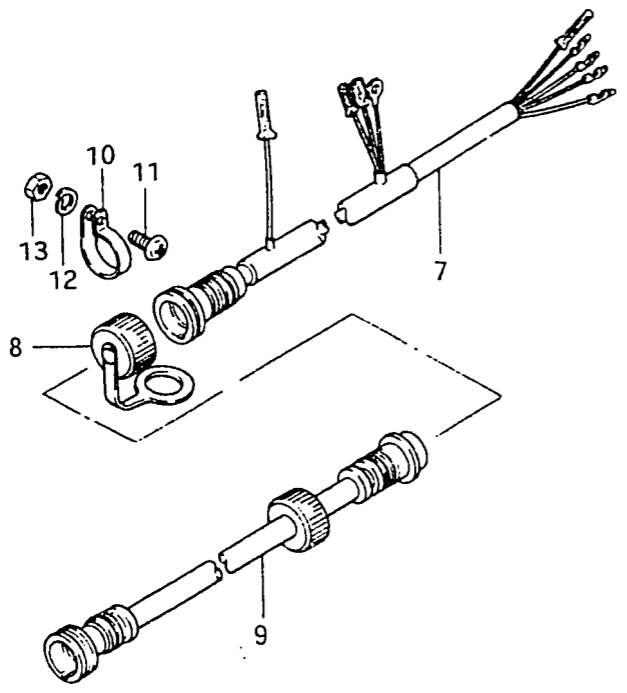
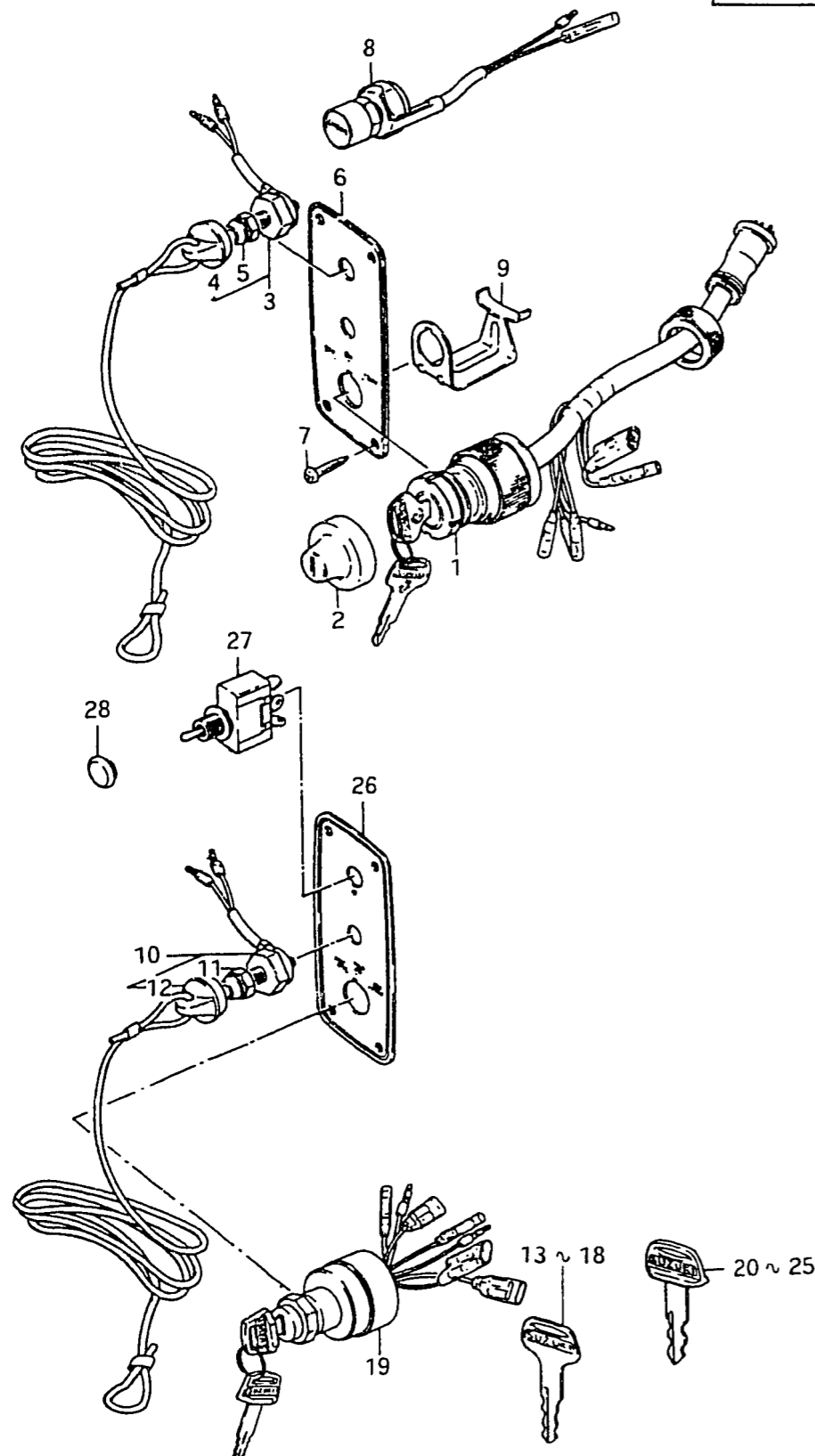


FIG.73

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FIG.73 OPT : SWITCH

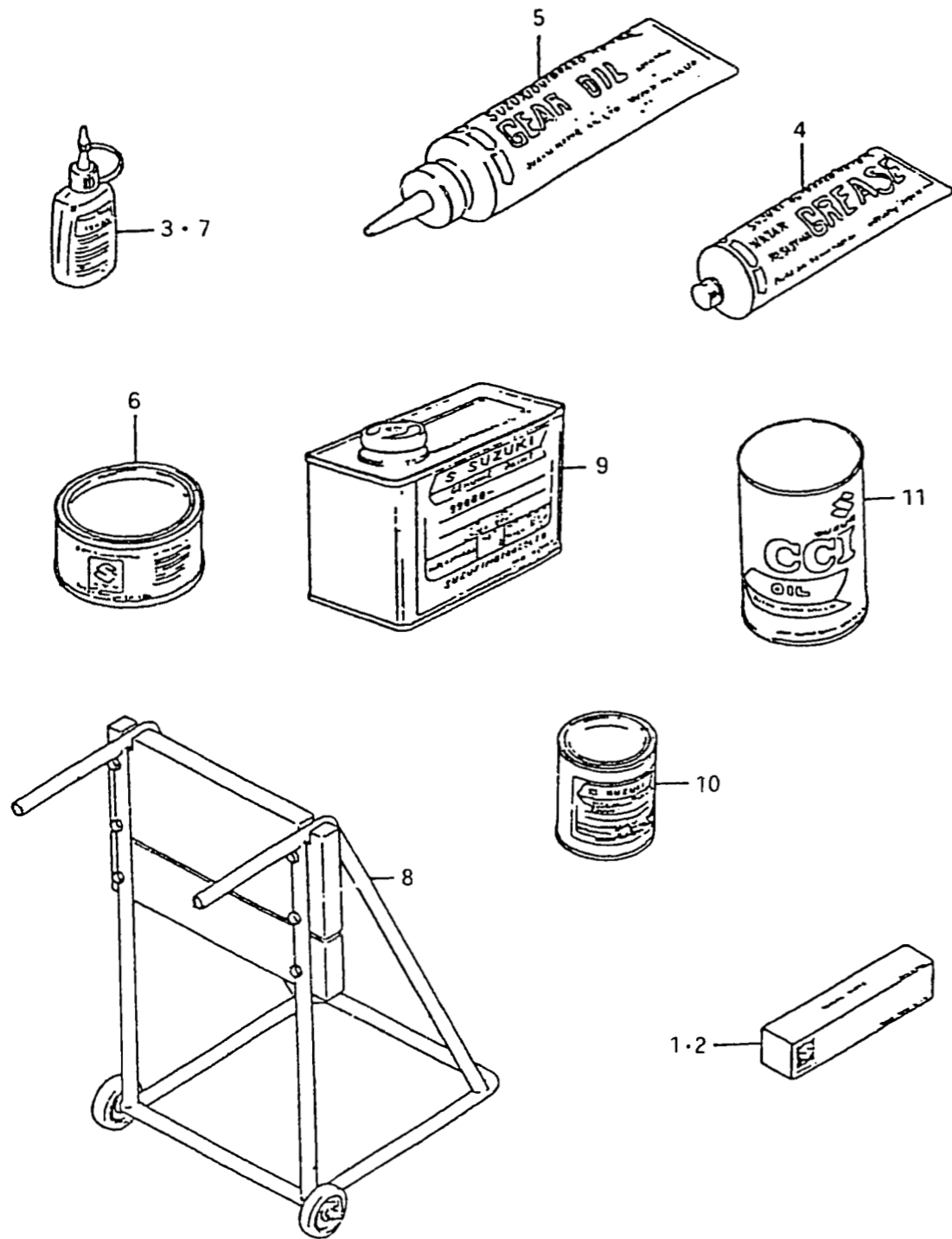


Ref. No.	Part No.	Description	Q'ty 50~85	Remarks	
1	37110-95251	SWITCH ASSY, ignition	1	DT65D, for T:3 DT65F, for T:2 from 37820-95350	
2	37921-97001	COVER, ignition	1		
3-1	37820-95251	SWITCH ASSY, emergency	1		
3-2	37820-95351	SWITCH ASSY, emergency	1		
4	37823-95251	·CAP, emergency	1		DT65
5	37822-95251	·NUT	1		
6	37139-95251	PLATE, ignition switch	1		
7	03112-05209	SCREW	4		
8	37860-95250	SWITCH ASSY, choke solenoid	1		
9	37150-95250	CLAMP, ignition switch	1		
10	37820-95351	SWITCH ASSY, emergency from 37820-95350	1	for T:2	
11	37822-95251	·NUT, switch	1	DT85	
12	37823-95251	·CAP, nut	1		
13	37141-95200	KEY, spare (8111)	1	DT50(F), DT65(F)	
14	37141-95210	KEY, spare (8112)	1		
15	37141-95220	KEY, spare (8113)	1		
16	37141-95230	KEY, spare (8211)	1		
17	37141-95240	KEY, spare (8212)	1		
18	37141-95250	KEY, spare (8213)	1		
19	37110-95551	SWITCH ASSY, ignition	1	from 37110-95550	
20	37141-93300	KEY, spare (8511)	1	DT85	
21	37141-93310	KEY, spare (8512)	1		
22	37141-93320	KEY, spare (8513)	1		
23	37141-93330	KEY, spare (8611)	1		
24	37141-93340	KEY, spare (8612)	1		
25	37141-93350	KEY, spare (8613)	1		
26	37852-95550	PLATE, toggle switch	1		
27	37851-95250	SWITCH ASSY, toggle	1		
28	37101-93301	CAP	1		

FIG.75

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FIG.75 OPTIONAL



Ref. No.	Part No.	Description	Q'ty 50~85	Remarks
1	99000-31030	GASKET, liquid	1	for crankcase,100g
2-1	99000-31050	GASKET, liquid	1	for gear case,100g
2-2	99000-31120	SILICONE SEAL	1	50g
3	99000-32050	THREAD LOCK	1	50g (1342)
4-1	99000-25160	GREASE, water resistant	1	250g
4-2	99000-25170	GREASE, water resistant	1	50g
5	99000-22540	GEAR OIL, outboard motor	1	400cc
6	99000-25010	SUZUKI SUPER GREASE A	1	450g for crank oil seal
7	99000-32020	THREAD LOCK SUPER	1	50g (1333B)
8-1	09914-39940	HANGER, engine	1	
8-2	09914-39941	HANGER, engine	1	from 09914-39940
9-1	99000-10105-01T	PAINT (500g)	1	
9-2	99000-10205-01J	PAINT (500g)	1	
10-1	99000-10109-01T	PAINT (90g)	1	
10-2	99000-10209-01J	PAINT (90g)	1	
11-1	99000-21460	CCI OIL (1ℓx24,Mitsubishi)	1	
11-2	99000-21145	CCI OIL (1ℓx24,Shell)	1	
11-3	99000-21021	CCI OIL (4ℓx6)	1	
11-4	99000-21150	CCI OIL (200ℓ)	1	
11-5	99000-21250	CCI SUPER OIL (1ℓx24)	1	
11-6	99000-21260	CCI SUPER OIL (4ℓx6)	1	